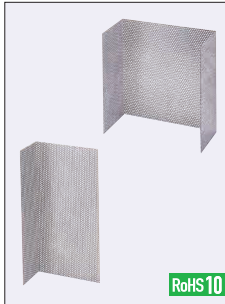


Perforated Metal Sheets

L-Shaped / U-Shaped

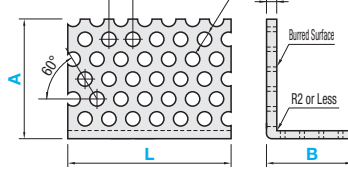


Type		M Material	S Surface Treatment
L-Shaped	U-Shaped	SPCC	Nickel Plating
PMSL	PMSU	SUS304	-
PMUL	PMUU	-	-

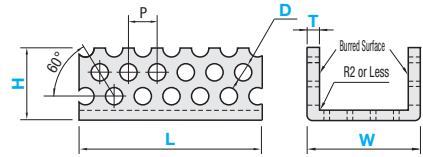
Hole positions on cut surface cannot be specified
The curved section doesn't always have holes.

T	A, B Tolerance	W Tolerance	H Tolerance
0.5	±0.5	±1.0	±0.5
0.8	±0.8	±1.6	±0.8
1.0	±1.0	±2.0	±1.0

PMSL, PMUL



PMSU, PMUU



L-Shaped

Part Number	Type	D	1mm Increment			T Selection		P	Perforated Rate %
			A	B	L	PMSL	PMUL		
PMSL PMUL		1	30~200	30~200	30~300	0.5	0.8	2	22.6
		2				0.5	0.8		

U-Shaped

Part Number	Type	D	1mm Increment		L	T Selection			P	Perforated Rate %
			W	H		PMSU	PMUU			
PMSU PMUU		1	60~200	30~100	30~300	0.5	0.8	0.8	2	22.6
		2		(H≤W/2)		0.5	0.8	1.0		



Ordering Example

Part Number	A	B	L	T	
Example	PMUL2	- 100	- 50	- 200	- 1.0
Part Number	W	H	L	T	
Example	PMSU1	- 120	- 60	- 200	- 0.8

L-Shaped

A	L	PMSL					PMUL		
		D1	D2	D1	D2	D1	D2	D1	D2
30~50	30~100	T0.5	T0.8	T0.5	T0.8	T1.0	T0.5	T0.8	T1.0
	101~200								
	201~300								
51~100	30~100								
	101~200								
	201~300								
101~150	30~100								
	101~200								
	201~300								
151~200	30~100								
	101~200								
	201~300								

U-Shaped

W	L	PMSU					PMUU		
		D1	D2	D1	D2	D1	D2	D1	D2
60~100	30~100	T0.5	T0.8	T0.5	T0.8	T1.0	T0.5	T0.8	T1.0
	101~200								
	201~300								
101~150	30~100								
	101~200								
	201~300								
151~200	30~100								
	101~200								
	201~300								



Alterations

L-Shaped

Part Number	A	B	L	T	(XC, XWC, XTC)
Example	PMSL1	- 100	- 70	- 200	- 0.8 - XC4.5-F45-G15

U-Shaped

Part Number	W	H	L	T	(XWC, XTC)
Example	PMSU2	- 120	- 60	- 85	- 1.0 - XWC4.5-F25-G10

Alterations	2 Mounting Holes	4 Mounting Holes		6 Mounting Holes	
	L-Shaped	L-Shaped	U-Shaped	L-Shaped	U-Shaped
Code	XC	XWC		XTC	
Spec.	* Adds 2 mounting holes. XC=Hole Dia. Selection F, G = 1mm Increment Ordering Code XC4.5-F45-G15 Hole Dia. Selection Table XC 4.5 5.5 6.5 9	* Adds 4 mounting holes. XWC= Hole Dia. Selection F, G = 1mm Increment Ordering Code XWC4.5-F55-G12 Hole Dia. Selection Table XWC 4.5 5.5 6.5 9 XWC+6≤F≤L-XWC-6 L-Shaped XWC+3≤G≤(A(B)-T)-XWC/2-6 U-Shaped XWC/2+3≤G≤(H-T)-XWC/2-6		* Adds 6 mounting holes. XTC= Hole Dia. Selection F, G = 1mm Increment Ordering Code XTC5.5-F25-G15 Hole Dia. Selection Table XTC 4.5 5.5 6.5 9 XTC+6≤F≤L/2-XTC/2-3 L-Shaped XTC+3≤G≤(A(B)-T)-XTC/2-6 U-Shaped XTC/2+3≤G≤(H-T)-XTC/2-6	

Due to the bending is performed after the holes are machined, the holes ① and ② might not be in the same position.