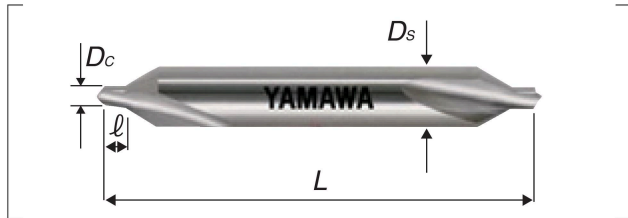


CD-S

Low Helix Center Drills-Type A 60°

HSS

Segment : 51



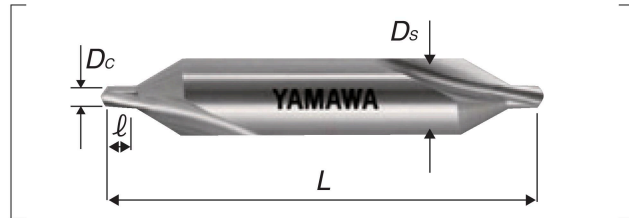
Size Dc × θ × Ds	Stock	Code	Ds (mm)	L (mm)	l (mm)	Type
0.3×60°×3	△	CY0.3	3	35	0.3	Cf
0.4×60°×3	△	(CY0.4)	3	35	0.4	Cf
0.5×60°×3.5	○	CY0.5	3.5	35	0.5	Cf
0.6×60°×3.5	○	CY0.6	3.5	35	0.6	Cf
0.7×60°×3.5	△	CY0.7	3.5	35	0.7	Cf
0.8×60°×3.5	○	CY0.8	3.5	35	0.8	Cf
0.9×60°×4	△	CY0.9	4	35	0.9	Cf
1×60°×4	○	CY1.0	4	35	1	Cf
1.2×60°×5	○	CY1.2	5	40	1.2	Cf
1.5×60°×5	○	CY1.5	5	40	1.5	Cf
2×60°×6	○	CY2.0	6	45	2	Cf
2.5×60°×7.7	○	CY2.5	7.7	50	2.5	Cf
3×60°×7.7	○	CY3.0	7.7	55	3	Cf
3×60°×8	○	CY3.0-8	8	55	3	Cf
4×60°×10	○	CY4.0	10	65	4.5	Cf
5×60°×11	○	CY5.0	11	78	5.5	Cf
6×60°×16	○	CY6.0-16	16	90	6.5	Cf
6×60°×18	○	CY6.0	18	90	6.5	Cf

CD-S(I)

Low Helix Center Drills-Type A 60°, (Old JIS Type 1)

HSS

Segment : 51



Size Dc × θ × Ds	Stock	Code	Ds (mm)	L (mm)	l (mm)	Type
2.5×60°×8	○	C12.5	8	50	3.5	Cf
3×60°×10	○	C13.0	10	55	4	Cf
4×60°×12	○	C14.0	12	66	5	Cf
5×60°×14	○	C15.0	14	78	6.5	Cf

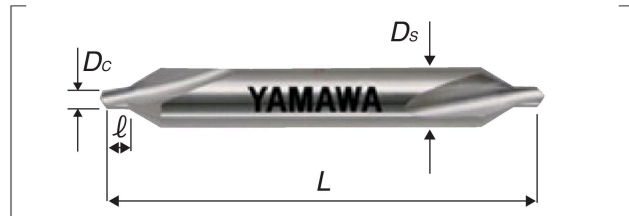
CD-S(LH)

Low Helix Center Drills-Type A 60°, Left Hand Cut

HSS



Segment : 51



Size Dc × θ × Ds	Stock	Code	Ds (mm)	L (mm)	l (mm)	Type
0.5×60°×3.5	△	CY0.5-L	3.5	35	0.5	Cf
0.7×60°×3.5	△	CY0.7-L	3.5	35	0.7	Cf
0.8×60°×3.5	△	CY0.8-L	3.5	35	0.8	Cf
0.9×60°×4	△	CY0.9-L	4	35	0.9	Cf
1×60°×4	△	CY1.0-L	4	35	1	Cf
1.5×60°×5	△	CY1.5-L	5	40	1.5	Cf
2×60°×6	△	CY2.0-L	6	45	2	Cf
2.5×60°×7.7	△	CY2.5-L	7.7	50	2.5	Cf
3×60°×7.7	△	CY3.0-L	7.7	55	3	Cf
4×60°×10	△	CY4.0-L	10	65	4.5	Cf
5×60°×11	△	CY5.0-L	11	78	5.5	Cf