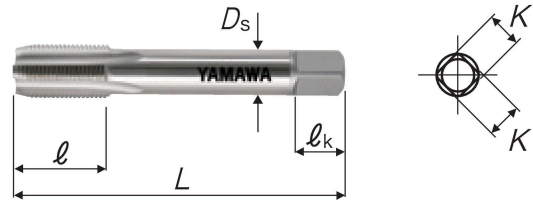


LS-PF

Long Shank Taps for PF Threads



Segment : 1G



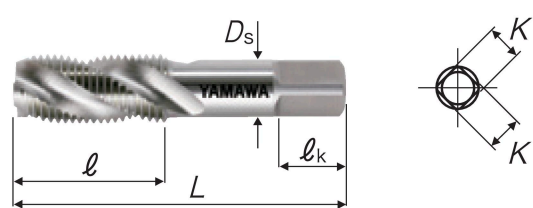
Size	Stock	Code	Chamfer	Class	Basic Major Dia (mm)	L (mm)	l (mm)	D _s (mm)	K (mm)	l _k (mm)	Flute	Type
For Pipe Threads												
1/8-28	○	L10F02K	3.5P	II	9.728	100	19	8	6	9	4	v
	○	L15F02K				150						
	△	L20F02K				200						
1/4-19	○	L10F04-	3.5P	II	13.157	100	28	11	9	12	4	v
	○	L15F04-				150						
	△	L20F04-				200						
3/8-19	○	L10F06-	3.5P	II	16.662	100	28	14	11	14	4	v
	○	L15F06-				150						
	△	L20F06-				200						
1/2-14	○	L15F08Q	3.5P	II	20.955	150	35	18	14	17	4	v
	△	L20F08Q				200						
3/4-14	○	L15F12Q	3.5P	II	26.441	150	35	23	17	20	4	v
	△	L20F12Q				200						
1'-11	○	L15F16U	3.5P	II	33.249	150	45	26	21	24	4	v
	△	L20F16U				200						

SP-PF

Spiral Fluted Taps for PF Threads



Segment : 1G



Size	Stock	Code	Chamfer	Class	Basic Major Dia (mm)	L (mm)	l (mm)	D _s (mm)	K (mm)	l _k (mm)	Flute	Type
For Pipe Threads												
1/8-28	○	SH2F02K	2.5P	II	9.728	55	19	8	6	9	3	v
1/4-19	○	SH2F04-	2.5P	II	13.157	62	28	11	9	12	3	v
3/8-19	○	SH2F06-	2.5P	II	16.662	65	28	14	11	14	3	v
1/2-14	○	SH2F08Q	2.5P	II	20.955	80	35	18	14	17	4	v
3/4-14	○	SH2F12Q	2.5P	II	26.441	85	35	23	17	20	4	v
1'-11	○	SH2F16U	2.5P	II	33.249	95	45	26	21	24	4	v
1'1/4-11	△	SH2F20U	2.5P	II	41.910	105	45	32	26	30	4	v
1'1/2-11	△	SH2F24U	2.5P	II	47.803	110	45	38	29	32	4	v
2'-11	△	SH2F32U	2.5P	II	59.614	120	50	46	35	38	4	v