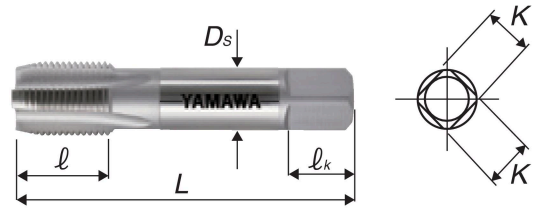


Rp

For RP Threads



Segment : 1G



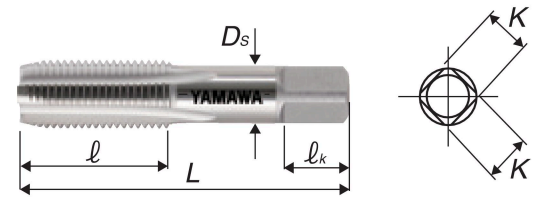
Size	Stock	Code	Chamfer	Class	Basic Major Dia (mm)	L (mm)	l (mm)	D _s (mm)	K (mm)	l _k (mm)	Flute	Type
For Pipe Threads												
1/16-28	○	TH2RP01K	3.5P	II	7.723	59	14	8	6	9	4	e
1/8-28	○	TH2RP02K	3.5P	II	9.728	59	15	8	6	9	4	e
1/4-19	○	TH2RP04-	3.5P	II	13.157	67	19	11	9	12	4	e
3/8-19	○	TH2RP06-	3.5P	II	16.662	75	21	14	11	14	4	e
1/2-14	○	TH2RP08Q	3.5P	II	20.955	87	26	18	14	17	4	e
3/4-14	○	TH2RP12Q	3.5P	II	26.441	96	28	23	17	20	4	e
1'-11	○	TH2RP16U	3.5P	II	33.249	109	33	26	21	24	5	e
1'1/4-11	○	TH2RP20U	3.5P	II	41.910	119	36	32	26	30	5	e
1'1/2-11	○	TH2RP24U	3.5P	II	47.803	125	37	38	29	32	6	e
2'-11	○	TH2RP32U	3.5P	II	59.614	140	41	46	35	38	6	e

PS

For PS Threads



Segment : 1G



Size	Stock	Code	Chamfer	Class	Basic Major Dia (mm)	L (mm)	l (mm)	D _s (mm)	K (mm)	l _k (mm)	Flute	Type
For Pipe Threads												
1/16-28	△	TH2P01K-8	3.5P	II	7.723	55	19	8	6	9	4	v
1/8-28	◎	TH2P02K	3.5P	II	9.728	55	19	8	6	9	4	v
	△	TH2P02K1	1.5P									
1/4-19	◎	TH2P04-	3.5P	II	13.157	62	28	11	9	12	4	v
	△	TH2P04-1	1.5P									
3/8-19	◎	TH2P06-	3.5P	II	16.662	65	28	14	11	14	4	v
	△	TH2P06-1	1.5P									
1/2-14	◎	TH2P08Q	3.5P	II	20.955	80	35	18	14	17	4	v
	△	TH2P08Q1	1.5P									
5/8-14	△	TH2P10Q	3.5P	II	22.911	82	35	19	15	18	4	v
3/4-14	◎	TH2P12Q	3.5P	II	26.441	85	35	23	17	20	4	v
	△	TH2P12Q1	1.5P									
7/8-14	△	TH2P14Q	3.5P	II	30.201	90	40	24	19	22	4	v
1'-11	◎	TH2P16U	3.5P	II	33.249	95	45	26	21	24	5	v

Spiral Fluted Taps (for blind hole)
Spiral Fluted Taps (for through hole)
Spiral Pointed Taps
Hand Taps
Cemented Carbide Taps
Roll Taps
Special Thread Taps Simple measuring tools
Pipe Taps
MC Helical Thread Mills
Dies
Center Drills
Centering Tools