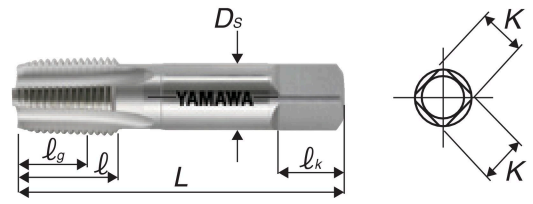


Rc

For Taper Pipe Threads



Segment : 1G



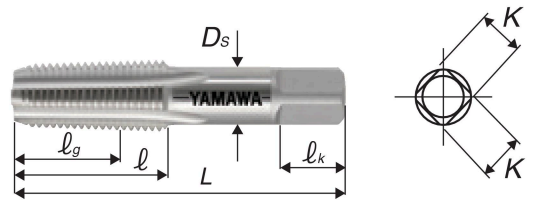
Size	Stock	Code	Chamfer	Class	Basic Major Dia (mm)	L (mm)	l (mm)	lg (mm)	Ds (mm)	K (mm)	lk (mm)	Flute	Type
For Pipe Threads													
1/16-28	○	TH2RC01K	2.5P	II	7.723	59	14	10.1	8	6	9	4	i
1/8-28	○	TH2RC02K	2.5P	II	9.728	59	15	10.1	8	6	9	4	i
1/4-19	○	TH2RC04-	2.5P	II	13.157	67	19	15	11	9	12	4	i
3/8-19	○	TH2RC06-	2.5P	II	16.662	75	21	15.4	14	11	14	4	i
1/2-14	○	TH2RC08Q	2.5P	II	20.955	87	26	20.5	18	14	17	4	i
3/4-14	○	TH2RC12Q	2.5P	II	26.441	96	28	21.8	23	17	20	4	i
1'-11	○	TH2RC16U	2.5P	II	33.249	109	33	26	26	21	24	5	i
1'1/4-11	○	TH2RC20U	2.5P	II	41.910	119	36	28.3	32	26	30	5	i
1'1/2-11	○	TH2RC24U	2.5P	II	47.803	125	37	28.3	38	29	32	6	i
2'-11	○	TH2RC32U	2.5P	II	59.614	140	41	32.7	46	35	38	6	i

PT

For PT Threads



Segment : 1G



Size	Stock	Code	Chamfer	Class	Basic Major Dia (mm)	L (mm)	l (mm)	lg (mm)	Ds (mm)	K (mm)	lk (mm)	Flute	Type
For Pipe Threads													
1/16-28	◎	TH2T01K-8	2.5P	II	7.723	55	19	13	8	6	9	4	i
1/8-28	◎	TH2T02K	2.5P	II	9.728	55	19	13	8	6	9	4	h
1/4-19	◎	TH2T04-	2.5P	II	13.157	62	28	21	11	9	12	4	h
3/8-19	◎	TH2T06-	2.5P	II	16.662	65	28	21	14	11	14	4	h
1/2-14	◎	TH2T08Q	2.5P	II	20.955	80	35	25	18	14	17	4	h
5/8-14	△	TH2T10Q	2.5P	II	22.911	82	35	25	19	15	18	4	h
3/4-14	◎	TH2T12Q	2.5P	II	26.441	85	35	25	23	17	20	4	h
7/8-14	△	TH2T14Q	2.5P	II	30.201	90	40	28	24	19	22	4	h
1'-11	◎	TH2T16U	2.5P	II	33.249	95	45	32	26	21	24	5	h
1'1/8-11	△	TH2T18U	2.5P	II	37.897	100	45	32	28	21	24	5	h
1'1/4-11	◎	TH2T20U	2.5P	II	41.910	105	45	32	32	26	30	5	h
1'1/2-11	◎	TH2T24U	2.5P	II	47.803	110	45	32	38	29	32	6	h
1'3/4-11	△	TH2T28U	2.5P	II	53.746	115	45	35	42	32	35	6	h
2'-11	◎	TH2T32U	2.5P	II	59.614	120	50	35	46	35	38	6	h

Spiral Fluted Taps (for blind hole) | Spiral Fluted Taps (for through hole) | Spiral Pointed Taps | Hand Taps | Cemented Carbide Taps | Roll Taps | Special Thread Taps Simple measuring tools | Pipe Taps | MC Helical Thread Mills | Dies | Center Drills | Centering Tools