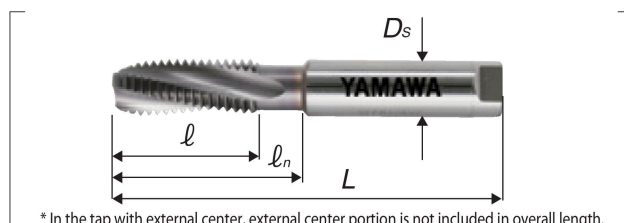


HDISP

For Dry Tapping, Blind Hole Use for Carbon Steels and Alloy Steels



Segment : 1D



* In the tap with external center, external center portion is not included in overall length.

Applicable for the tapping under MQL or Dry condition. Having internal coolant, HDISP are suitable for carbon steels and alloy tool steels, blind hole use. For both horizontal tapping and vertical tapping use.

Size	Stock	Code	Chamfer	Class	L (mm)	l (mm)	ln (mm)	Ds (mm)	K (mm)	lk (mm)	Flute	Type
For Metric Threads												
M6x1	○	HDISPS6.0M	2.5P	P4	62	19	27	6	-	-	3	k
M8x1.25	○	HDISPS8.0N	2.5P	P4	70	22	-	8	-	-	3	m
M10x1.5	○	HDISPS0100	2.5P	P4	75	24	-	10	-	-	3	m
M10x1.25	○	HDISPS010N	2.5P	P4	75	24	-	10	-	-	3	m
M10x1	○	HDISPS010M	2.5P	P4	75	24	-	10	-	-	3	m
M12x1.75	○	HDISPS012P	2.5P	P4	82	29	-	12	-	-	3	m
M12x1.5	○	HDISPS012O	2.5P	P4	82	29	-	12	-	-	3	m
M12x1.25	○	HDISPS012N	2.5P	P4	82	29	-	12	-	-	3	m
M14x1.5	○	HDISPS014O	2.5P	P4	88	30	-	12	-	-	3	m
M16x1.5	○	HDISPS016O	2.5P	P4	95	32	-	16	-	-	3	m
M18x1.5	○	HDISPS018O	2.5P	P4	100	37	-	16	-	-	4	m
M20x1.5	○	HDISPT020O	2.5P	P5	105	37	-	16	-	-	4	m

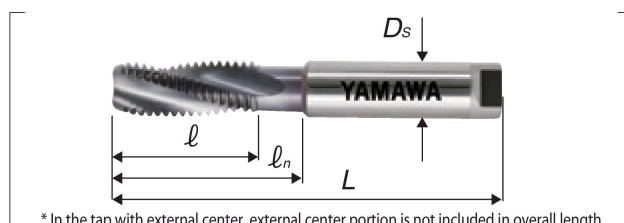
The products having *mark in the stock column will be available as long as they last.

HDASP

For Dry Tapping, Blind Hole Use for Aluminum Castings and Aluminum Die Castings



Segment : 1D



* In the tap with external center, external center portion is not included in overall length.

Applicable for the tapping under MQL or Dry condition. Having internal coolant, HDASP are suitable for aluminum castings, blind hole use. For both horizontal tapping and vertical tapping use.

Size	Stock	Code	Chamfer	Class	L (mm)	l (mm)	ln (mm)	Ds (mm)	K (mm)	lk (mm)	Flute	Type
For Metric Threads												
M6x1	○	HDASPS6.0M	2.5P	P4	62	19	27	6	-	-	3	k
M8x1.25	○	HDASPS8.0N	2.5P	P4	70	22	-	8	-	-	3	m
M10x1.5	○	HDASPS010O	2.5P	P4	75	24	-	10	-	-	3	m
M10x1.25	○	HDASPS010N	2.5P	P4	75	24	-	10	-	-	3	m
M12x1.75	○	HDASPS012P	2.5P	P4	82	29	-	12	-	-	3	m
M12x1.5	○	HDASPS012O	2.5P	P4	82	29	-	12	-	-	3	m
M12x1.25	○	HDASPS012N	2.5P	P4	82	29	-	12	-	-	3	m
M14x1.5	○	HDASPS014O	2.5P	P4	88	30	-	12	-	-	3	m
M16x1.5	○	HDASPS016O	2.5P	P4	95	32	-	16	-	-	3	m
M18x1.5	○	HDASPS018O	2.5P	P4	100	37	-	16	-	-	3	m
M20x1.5	○	HDASPT020O	2.5P	P5	105	37	-	16	-	-	3	m

The products having *mark in the stock column will be available as long as they last.