Allowable pressure does not mean the maximum working pressure. In designing the operation, please adopt the working pressure in consideration of the contents described in the table on Page 3.

With abrasion resistant rubber, about three times as strong as "TOTAKU SD-A" in abrasion resistance.
With abrasion resistant rubber, excellent in anti-static

• For suction/delivery using vacuum conveyors and

shooters in industrial factories, vessels, shipyards, construction sites and for the maintenance of

• For suction/delivery of slurry, cement, crushed rock,

• For suction/delivery of cereals like, paddy, rice,

All data contained in this catalog is the value obtained when the hose is placed in a straight form. Allowable pressure, etc. may be changed depending on the assortment of coupling and bands, use temperature and bending condition, to which please pay your attention. For details, please refer to "Assortment Table of Coupling and Bands" on Page 48

Item No.25101-

Features.

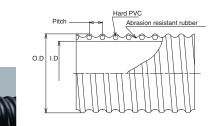
effect.

Applications.

iron ore, etc.

wheat, etc.

environmental protection.



SE band swaging (JIS Flange)

Example of coupling installation

#### STANDARD DIMENSIONS & PROPERTIES

	Nominal diameter		I.D.	O.D.	Pitch	Weight (reference)	L/coil	Allowable pressure (at room temperature)		Allowable bending radius
r	nm	inch	mm	mm	mm	g/m	m	MPa	kgf/cm <sup>2</sup>	mm
	38	1½	38.0	47.0	9.0	540	50	0.15	1.5	130
	50	2	50.8	60.5	10.0	825	50	0.12	1.2	165
	65	21⁄2	63.5	75.1	14.3	1105	20-50	0.12	1.2	195
	75	3	76.2	89.6	15.1	1570	20.50	0.10	1.0	210
	90	3½	88.9	104.2	16.2	2130	20-50	0.10	1.0	300
1	00	4	101.6	118.4	16.4	2570	20.50	0.10	1.0	330
1	25	5	125.9	144.5	22.0	3660	20	0.10	1.0	405
1	50	6	152.4	172.0	22.0	4830	20	0.10	1.0	675

#### CAUTIONS

- Please avoid the use and storage over the long period of time in the outdoors.
- (There is fear of crack initiation by ozone degradation.)
- When long time uses outdoors, please use TOTAKU HERAN-N.
- Please don't use for grain forms that contain oil (powder and fiber). (There is a risk of wear at early stages due to swelling.)

# **TOTAKU HERAN-N**

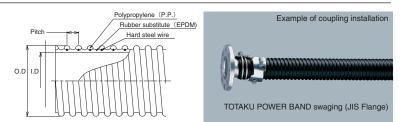
Item No.25105-

#### Features.

- Model resistant to hot wind of 100 °C (designed for resistance to hot wind of a maximum of 120 °C in straight installation)
- Model safety improved by grounding effect with steel wires as well as conductive rubber.
- Less ozone degradation compared to TOTAKU HERAN.
- Excellent weather resistance

### Applications.

- For transportation using vacuum conveyors, shooters, etc in industrial factories, shipping, shipyards and construction sites.
- For transportation of slurry, sintered cement, gravel, iron ore, etc
- For transportation of cereals such as paddy rice, rice, wheat, etc during harvesting.



## STANDARD DIMENSIONS & PROPERTIES

	ninal neter	I.D.	O.D.	Pitch	Weight (reference)	L/coil	Allowable pressure (at room temperature)		Allowable bending radius
mm	inch	mm	mm	mm	g/m	m	MPa	kgf/cm <sup>2</sup>	mm
38	1½	38.0	47.8	9.0	570	50	0.10	1.0	135
50	2	50.8	62.6	10.0	905	50	0.10	1.0	180
65	21⁄2	63.5	77.0	14.3	1240	20.50	0.10	1.0	225
75	3	76.4	92.0	15.1	1695	20.50	0.10	1.0	300
90	3½	88.9	104.5	16.2	2100	20-50	0.10	1.0	390
100	4	101.6	120.0	16.4	2620	20.50	0.10	1.0	570
125	5	127.0	146.8	22.0	3860	20	0.10	1.0	630
150	6	152.4	173.0	22.0	4910	20	0.10	1.0	900
200	8	204.4	226.0	22.0	7740	10	0.10	1.0	1050

# CAUTIONS

Please don't use for grain forms that contain oil (powder and fiber). (There is a risk of wear at early stages due to swelling.)