Allowable pressure does not mean the maximum working pressure.

In designing the operation, please adopt the working pressure in consideration of the contents described in the table on Page 3.

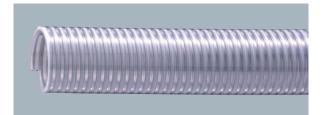
All data contained in this catalog is the value obtained when the hose is placed in a straight form. Allowable pressure, etc. may be changed depending on the assortment of coupling and bands, use temperature and bending condition, to which please pay your attention.

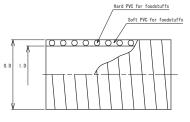
For details, please refer to "Assortment Table of Coupling and Bands" on Page 48.

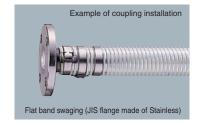
This product is suitable regarding the following notification Notification of Ministry of Health, Labour and Welfare No.201and No.267

TOTAKU SD-HF

Item No.22108-







Features.

- Heat-resistant type of TOTAKU SD-F.
- Consists of excellent heat-proof material (Up to 80°C)
- Consists of plasticizer of a non-phthalic acid system, conforming to Notification of Ministry of Health, Labour and Welfare No.267 dated August 1st, 2003. (In the case of selling or using in violation of the above Notice, you can be sentenced to up to 6 months jail or be fined a penalty of up to three hundred thousand Japanese yen in Japan.)
- Can transport fat or fatty foodstuffs (Completely conform to Notification of Ministry of Health, Labour and Welfare No.201)

Applications.

- For transportation of Sake, Liquor, Beer, and Soft-drinks
- Additionally, for transportation of other foodstuffs.
- For suction/delivery

**After using the hose, please make sure that no organic solvent such as high-concentration alcohol remains in the hose.

STANDARD DIMENSIONS & PROPERTIES

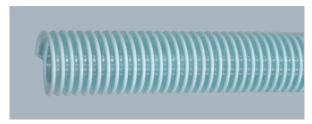
Nominal diameter		I.D.	O.D.	Weight (reference)	L/coil	Allowable pressure (at room temperature)		Allowable bending radius
mm	inch	mm	mm	g/m	m	MPa	kgf/cm ²	mm
25	1	25.4	31.2	370	50	0.20	2.0	350
32	11/4	32.0	39.2	525	50	0.20	2.0	500
38	1½	38.0	46.0	715	50	0.20	2.0	600
50	2	50.8	61.0	1190	50	0.20	2.0	750
65	2½	63.5	74.8	1650	20•50	0.20	2.0	1250
75	3	76.2	88.0	2020	20•50	0.20	2.0	1700

This product is suitable regarding the following notification

Notification of Ministry of Health, Labour and Welfare No.201 (Except for Heptanes)

TOTAKU SD-ASF

Item No.22177-



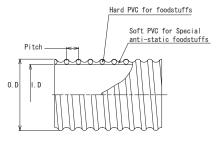
Features.

- Light-weight and flexible than TOTAKU SD-F.
- High anti-static performance.
- Inner slipping improves more than TOTAKU SD-F.
- Conform to Notification of Ministry of Health, Labour and Welfare No.201(Except for Heptanes)
- DOP isn't included.

*No-suitable for transportation of oily foodstuffs and fluid

Applications.

- For transportation of steamed rice
- For transportation of foodstuffs.(powder & granule)
- For transportation of receptacle for foodstuffs.
- For transportation of pellet of receptacle for foodstuffs



STANDARD DIMENSIONS & PROPERTIES

Nominal diameter		I.D.	O.D.	Pitch	Weight L/coil (reference)		Allowable pressure (at room temperature)		Allowable bending radius
mm	inch	mm	mm	mm	g/m	m	MPa	kgf/cm ²	mm
100	4	101.6	115.0	16.4	1980	20	0.10	1.0	430
125	5	125.9	141.6	22.0	2520	20	0.10	1.0	500
150	6	152.4	172.0	22.0	4530	20	0.15	1.5	980