

# Sarae Nut Dies

The number next to the logo mark indicates items in stock for each brand.

Threading Tools

Spiral Fluted Taps

Point Taps

Roll Taps

Hand Taps

Hexagonal Shank Tapping Drills

Tap Holders

Taps for Pipe

Thread Mills for Machining Center

Dies

Thread Repair Tools

Tap and Bolt Burr Removing Tools

Screw

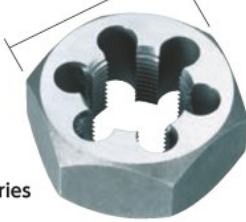


Stock 38,650 Items

## Hexagon Re-Threading Dies (metric coarse thread)



2 side width dimension



TD6 Series



THD-CSET (set commodity)

**Warning**

- Hexagon sarae nut die, unlike round die, does not have adjustment screw to adjust size. Therefore, hexagon sarae nut die may not fit depending on the screw precision.
- Cannot be used for stainless steel screw.

- Features**
- Used to clean bolt and screw.
  - You can work with an adjustable wrench.
  - Substitute for round die when repairing ridge.
- Use**
- For repairing metric coarse thread ridge.
- Origin**
- Japan
- Materials**
- Low-Alloy Steel (SKS)

Order Unit: 1 Piece

TRUSCO NAKAYAMA CORPORATION

Order Code	Item No.	Price (per piece)	MSRP (per piece)	Nominal Dimension	Pitch (mm)	Thickness (mm)	2 Side Width Dimension (mm)	SPQ (piece)	Weight (g)
328-7661	TD6-3X0.5	¥ 1,280	¥ 1,580	M3	0.50	6.3	15.0	1	7
328-7670	TD6-4X0.7	¥ 1,280	¥ 1,580	M4	0.70	6.3	15.0	1	7
328-7688	TD6-5X0.8	¥ 1,280	¥ 1,580	M5	0.80	6.3	15.0	1	7
328-7696	TD6-6X1.0	¥ 1,337	¥ 1,650	M6	1.00	6.3	15.0	1	6
328-7700	TD6-8X1.25	¥ 1,474	¥ 1,820	M8	1.25	8.0	17.5	1	10
328-7718	TD6-10X1.5	¥ 1,531	¥ 1,890	M10	1.50	9.5	19.1	1	15
328-7726	TD6-12X1.75	¥ 2,066	¥ 2,550	M12	1.75	12.7	27.0	1	38
328-7734	TD6-14X2.0	¥ 2,398	¥ 2,960	M14	2.00	12.7	27.0	1	37
328-7742	TD6-16X2.0	¥ 2,730	¥ 3,370	M16	2.00	15.8	32.0	1	70
328-7751	TD6-18X2.5	¥ 3,208	¥ 3,960	M18	2.50	19.0	36.5	1	105
328-7769	TD6-20X2.5	¥ 3,726	¥ 4,600	M20	2.50	19.0	36.5	1	92
328-7777	TD6-22X2.5	¥ 4,342	¥ 5,360	M22	2.50	22.2	41.0	1	143
328-7785	TD6-24X3.0	¥ 5,557	¥ 6,860	M24	3.00	25.4	46.0	1	196
328-7793	TD6-27X3.0	¥ 7,501	¥ 9,260	M27	3.00	25.4	50.0	1	226
328-7807	TD6-30X3.5	¥ 8,667	¥ 10,700	M30	3.50	25.4	50.0	1	227
328-7815	TD6-33X3.5	¥ 11,016	¥ 13,600	M33	3.50	25.4	55.5	1	329
328-7823	TD6-36X4.0	¥ 12,798	¥ 15,800	M36	4.00	25.4	55.5	1	363

**Set Commodity**

Order Unit: 1 Set

Order Code	Item No.	Price (per set)	MSRP (per set)	Set Contents	Qty Per Set (piece)	SPQ (set)	Weight (g/set)
768-1674	THD-CSET	¥42,953	¥46,400	TD6-4X0.7, TD6-5X0.8, TD6-6X1.0, TD6-8X1.25, TD6-10X1.5, TD6-12X1.75, TD6-14X2.0, TD6-16X2.0, TD6-20X2.5, TD6-24X3.0	10	1	1050

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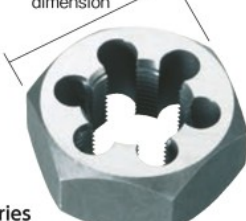


Stock 38,650 Items

## Hexagon Re-Threading Dies (metric fine thread)



2 side width dimension



TD6 Series



THD-FSET (set commodity)

**Warning**

- Hexagon sarae nut die, unlike round die, does not have adjustment screw to adjust size. Therefore, hexagon sarae nut die may not fit depending on the screw precision.
- Cannot be used for stainless steel screw.

- Features**
- Used to clean bolt and screw.
  - You can work with an adjustable wrench.
  - Substitute for round die when repairing ridge.
- Use**
- For repairing metric fine thread ridge.
- Origin**
- Japan
- Materials**
- Low-Alloy Steel (SKS)

Order Unit: 1 Piece

TRUSCO NAKAYAMA CORPORATION

Order Code	Item No.	Price (per piece)	MSRP (per piece)	Nominal Dimension	Pitch (mm)	Thickness (mm)	2 Side Width Dimension (mm)	SPQ (piece)	Weight (g)
328-7581	TD6-8X0.75	¥ 2,082	¥ 2,570	M8	0.75	8.0	17.5	1	10
328-7599	TD6-8X1.0	¥ 2,082	¥ 2,570	M8	1.00	8.0	17.5	1	10
328-7602	TD6-10X1.25	¥ 2,187	¥ 2,700	M10	1.25	9.5	19.1	1	15
328-7611	TD6-12X1.5	¥ 2,916	¥ 3,600	M12	1.50	12.7	27.0	1	38
328-7629	TD6-14X1.5	¥ 3,353	¥ 4,140	M14	1.50	12.7	27.0	1	37
328-7637	TD6-16X1.5	¥ 3,888	¥ 4,800	M16	1.50	15.8	32.0	1	70
328-7645	TD6-18X1.5	¥ 4,666	¥ 5,760	M18	1.50	19.0	36.5	1	105
328-7653	TD6-20X1.5	¥ 5,249	¥ 6,480	M20	1.50	19.0	36.5	1	92
480-6158	TD6-22X1.5	¥ 6,885	¥ 8,500	M22	1.50	22.2	41.0	1	150
480-6166	TD6-24X2.0	¥ 8,748	¥ 10,800	M24	2.00	25.4	46.0	1	200
480-6174	TD6-27X2.0	¥ 12,960	¥ 16,000	M27	2.00	25.4	50.0	1	230
480-6182	TD6-30X2.0	¥ 13,608	¥ 16,800	M30	2.00	25.4	50.0	1	230
480-6191	TD6-33X2.0	¥ 17,334	¥ 21,400	M33	2.00	25.4	55.5	1	330
480-6204	TD6-36X2.0	¥ 20,250	¥ 25,000	M36	2.00	25.4	60.0	1	370

**Set Commodity**

Order Unit: 1 Set

Order Code	Item No.	Price (per set)	MSRP (per set)	Set Contents	Qty Per Set (piece)	SPQ (set)	Weight (g/set)
768-1682	THD-FSET	¥49,702	¥61,360	TD6-8X0.75, TD6-8X1.0, TD6-10X1.25, TD6-12X1.5, TD6-14X1.5, TD6-16X1.5, TD6-18X1.5, TD6-20X1.5, TD6-22X1.5, TD6-24X2.0	10	1	1050

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68700 items in stock  
11 cutting tool manufacturers



# Hexagon Sarae Nut Die

## Difference with a round threading die

<p>Round Threading Die</p>	Thread cutting	Usage Instructions	<p>Hexagon Sarae Nut Die</p>	Thread cutting	Usage Instructions
					Repair work only