

Hand Taps / Hand Tap Sets

The number next to the logo mark indicates items in stock for each brand.

Threading Tools

Spiral Fluted Taps

Point Taps

Roll Taps

Hand Taps

Hexagonal Shank Tapping Drills

Tap Holders

Taps for Pipe

Thread Mills for Machining Center

Dies

Thread Repair Tools

Tap and Bolt Burr Removing Tools

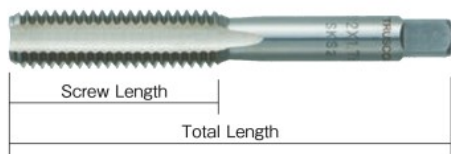
Sprew

68700 items in stock
11 cutting tool manufacturers



Stock 38,650 Items

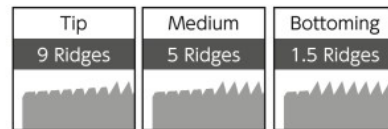
Hand Tap (for metric thread screw)



T-HT Series

- Features**
- Used to make threaded holes and to clean them out.
 - For repairing and manufacturing coarse thread ridges.
- Use**
- Work Material: Iron, Light Metal.
- Specs**
- Machining Thread: Metric Thread Screw
- Materials**
- Low-Alloy Steel (SKS)
- Origin**
- Japan

Warning
• Cannot be used for stainless steel materials.



For nominal dimension M2 to M20, see the previous page

Order Unit: 1 Piece

(Price revision date: Jan, 2018) TRUSCO NAKAYAMA CORPORATION

Order Code	Item No.	Price (per piece)	MSRP (per piece)	Tip	Precision	Nominal Dimension	Pitch (mm)	Screw Length (mm)	Total Length (mm)	Shank Diameter (mm)	Shank Square Part (mm)	Pilot Hole Diameter (mm)	SPQ (piece)
854-9609	T-HT22X1.5-1	¥ 5,670	¥ 7,000	Tip	JIS Class 3	M22	1.5	38.0	115	17.0	13.0	20.5	1
854-9610	T-HT22X1.5-2	¥ 5,670	¥ 7,000	Medium	JIS Class 3	M22	1.5	38.0	115	17.0	13.0	20.5	1
854-9611	T-HT22X1.5-3	¥ 5,670	¥ 7,000	Bottoming	JIS Class 3	M22	1.5	38.0	115	17.0	13.0	20.5	1
768-1801	T-HT22X2.5-1	¥ 5,128	¥ 6,330	Tip	JIS Class 3	M22	2.5	38.0	115	17.0	13.0	19.5	1
768-1810	T-HT22X2.5-2	¥ 5,128	¥ 6,330	Medium	JIS Class 3	M22	2.5	38.0	115	17.0	13.0	19.5	1
768-1828	T-HT22X2.5-3	¥ 5,128	¥ 6,330	Bottoming	JIS Class 3	M22	2.5	38.0	115	17.0	13.0	19.5	1
854-9613	T-HT24X1.5-1	¥ 7,088	¥ 8,750	Tip	JIS Class 3	M24	1.5	45.0	120	19.0	15.0	22.5	1
854-9614	T-HT24X1.5-2	¥ 7,088	¥ 8,750	Medium	JIS Class 3	M24	1.5	45.0	120	19.0	15.0	22.5	1
854-9615	T-HT24X1.5-3	¥ 7,088	¥ 8,750	Bottoming	JIS Class 3	M24	1.5	45.0	120	19.0	15.0	22.5	1
768-1836	T-HT24X3.0-1	¥ 6,100	¥ 7,530	Tip	JIS Class 3	M24	3.0	45.0	120	19.0	15.0	21.0	1
768-1844	T-HT24X3.0-2	¥ 6,100	¥ 7,530	Medium	JIS Class 3	M24	3.0	45.0	120	19.0	15.0	21.0	1
768-1852	T-HT24X3.0-3	¥ 6,100	¥ 7,530	Bottoming	JIS Class 3	M24	3.0	45.0	120	19.0	15.0	21.0	1
768-1861	T-HT27X3.0-1	¥ 8,044	¥ 9,930	Tip	JIS Class 3	M27	3.0	45.0	130	20.0	15.0	24.0	1
768-1879	T-HT27X3.0-2	¥ 8,044	¥ 9,930	Medium	JIS Class 3	M27	3.0	45.0	130	20.0	15.0	24.0	1
768-1887	T-HT27X3.0-3	¥ 8,044	¥ 9,930	Bottoming	JIS Class 3	M27	3.0	45.0	130	20.0	15.0	24.0	1
854-9617	T-HT30X1.5-1	¥ 14,184	¥ 17,510	Tip	JIS Class 3	M30	1.5	48.0	135	23.0	17.0	28.5	1
854-9618	T-HT30X1.5-2	¥ 14,184	¥ 17,510	Medium	JIS Class 3	M30	1.5	48.0	135	23.0	17.0	28.5	1
854-9619	T-HT30X1.5-3	¥ 14,184	¥ 17,510	Bottoming	JIS Class 3	M30	1.5	48.0	135	23.0	17.0	28.5	1
768-1895	T-HT30X3.5-1	¥ 10,255	¥ 12,660	Tip	JIS Class 3	M30	3.5	48.0	135	23.0	17.0	26.5	1
768-1909	T-HT30X3.5-2	¥ 10,255	¥ 12,660	Medium	JIS Class 3	M30	3.5	48.0	135	23.0	17.0	26.5	1
768-1917	T-HT30X3.5-3	¥ 10,255	¥ 12,660	Bottoming	JIS Class 3	M30	3.5	48.0	135	23.0	17.0	26.5	1

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Stock 38,650 Items

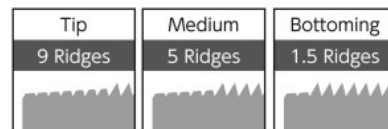
Hand Tapping Set (for metric thread screw)



T-HT-S Series

- Features**
- Used to make threaded holes and to clean them out.
 - For repairing and manufacturing coarse thread ridges.
 - Tungsten hand set tap.
- Use**
- Work Material: Iron, Light Metal.
- Specs**
- Machining Thread: Metric Thread Screw
 - Precision: JIS Class 3
- Materials**
- Low-Alloy Steel (SKS)
- Origin**
- Japan

Warning
• Cannot be used for stainless steel materials.



Order Unit: 1 Set

(Price revision date: Jan, 2018) TRUSCO NAKAYAMA CORPORATION

Order Code	Item No.	Price (per set)	MSRP (per set)	Set Contents	Nominal Dimension	Pitch (mm)	Screw Length (mm)	Total Length (mm)	Shank Diameter (mm)	Shank Square Part (mm)	SPQ (set)
441-5515	T-HT2X0.4-S	¥ 1,037	¥ 1,280	Tip/Medium/Bottoming	M2	0.40	15.0	40	3.0	2.5	10
441-5523	T-HT2.6X0.45-S	¥ 1,037	¥ 1,280	Tip/Medium/Bottoming	M2.6	0.45	16.0	44	3.0	2.5	10
365-6535	T-HT3X0.5-S	¥ 826	¥ 1,020	Tip/Medium/Bottoming	M3	0.50	18.0	46	4.0	3.2	10
365-6578	T-HT4X0.7-S	¥ 826	¥ 1,020	Tip/Medium/Bottoming	M4	0.70	20.0	52	5.0	4.0	10
365-6616	T-HT5X0.8-S	¥ 907	¥ 1,120	Tip/Medium/Bottoming	M5	0.80	22.0	60	5.5	4.5	10
365-6659	T-HT6X1.0-S	¥ 988	¥ 1,220	Tip/Medium/Bottoming	M6	1.00	24.0	62	6.0	4.5	10
365-6691	T-HT8X1.25-S	¥ 1,693	¥ 2,090	Tip/Medium/Bottoming	M8	1.25	30.0	70	6.2	5.0	10
441-5531	T-HT10X1.25-S	¥ 2,698	¥ 3,330	Tip/Medium/Bottoming	M10	1.25	32.0	75	7.0	5.5	10
365-6373	T-HT10X1.5-S	¥ 2,179	¥ 2,690	Tip/Medium/Bottoming	M10	1.50	32.0	75	7.0	5.5	10
854-9584	T-HT12X1.25-S	¥ 4,536	¥ 5,600	Tip/Medium/Bottoming	M12	1.25	29.0	80	8.5	6.5	1
441-5540	T-HT12X1.5-S	¥ 4,034	¥ 4,980	Tip/Medium/Bottoming	M12	1.50	38.0	82	8.5	6.5	10
365-6411	T-HT12X1.75-S	¥ 2,835	¥ 3,500	Tip/Medium/Bottoming	M12	1.75	38.0	82	8.5	6.5	10
854-9588	T-HT14X1.5-S	¥ 5,889	¥ 7,270	Tip/Medium/Bottoming	M14	1.50	30.0	88	10.5	8.0	1
365-6454	T-HT14X2.0-S	¥ 3,735	¥ 4,610	Tip/Medium/Bottoming	M14	2.00	42.0	88	10.5	8.0	10
854-9592	T-HT16X1.5-S	¥ 6,982	¥ 8,620	Tip/Medium/Bottoming	M16	1.50	32.0	95	12.5	10.0	1
365-6497	T-HT16X2.0-S	¥ 4,633	¥ 5,720	Tip/Medium/Bottoming	M16	2.00	45.0	95	12.5	10.0	10
854-9596	T-HT18X1.5-S	¥ 11,340	¥ 14,000	Tip/Medium/Bottoming	M18	1.50	37.0	100	14.0	11.0	1
768-2158	T-HT18X2.5-S	¥ 9,421	¥ 11,630	Tip/Medium/Bottoming	M18	2.50	37.0	100	14.0	11.0	1
854-9608	T-HT20X1.5-S	¥ 14,184	¥ 17,510	Tip/Medium/Bottoming	M20	1.50	37.0	105	15.0	12.0	1
768-2166	T-HT20X2.5-S	¥ 11,089	¥ 13,690	Tip/Medium/Bottoming	M20	2.50	37.0	105	15.0	12.0	1
854-9612	T-HT22X1.5-S	¥ 17,010	¥ 21,000	Tip/Medium/Bottoming	M22	1.50	38.0	115	17.0	13.0	1
768-2174	T-HT22X2.5-S	¥ 14,961	¥ 18,470	Tip/Medium/Bottoming	M22	2.50	38.0	115	17.0	13.0	1
854-9616	T-HT24X1.5-S	¥ 21,271	¥ 26,260	Tip/Medium/Bottoming	M24	1.50	45.0	120	19.0	15.0	1
768-2182	T-HT24X3.0-S	¥ 17,181	¥ 21,210	Tip/Medium/Bottoming	M24	3.00	45.0	120	19.0	15.0	1
768-2191	T-HT27X3.0-S	¥ 22,996	¥ 28,390	Tip/Medium/Bottoming	M27	3.00	45.0	130	20.0	15.0	1
854-9620	T-HT30X1.5-S	¥ 42,541	¥ 52,520	Tip/Medium/Bottoming	M30	1.50	48.0	135	23.0	17.0	1
768-2204	T-HT30X3.5-S	¥ 31,298	¥ 38,640	Tip/Medium/Bottoming	M30	3.50	48.0	135	23.0	17.0	1

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