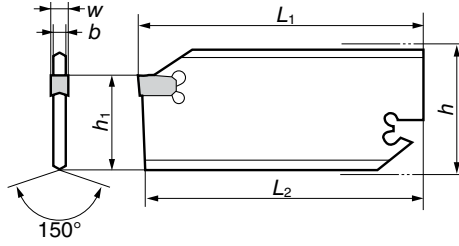
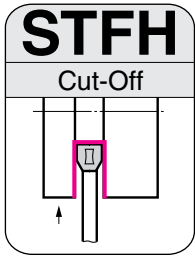
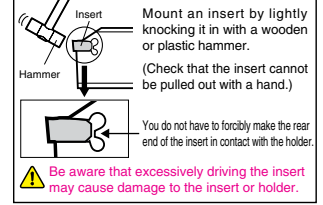


STFH Type

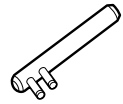
Cut-off Tools SCT-SB Type



● Mounting Inserts



■ Spare Parts



■ Holders

| Cat. No. | Stock | Dimensions (mm) | | | | | | | Max. Cut-off Diameter | Applicable Insert | Applicable Tool Block | Spanner |
|-----------|-------|-----------------|-----|----------------|----------------|----------------|---|-----|-----------------------|--|-----------------------|---------|
| | | h | b | L ₁ | h ₁ | L ₂ | w | | | | | |
| STFH 26-2 | ● | 26 | 1.6 | 109 | 21.4 | 108 | 2 | 40 | WCF02□ | SBN 20-26 SBU 20-26 | SL-4 | |
| STFH 26-3 | ● | 26 | 2.4 | 109 | 21.4 | 108 | 3 | 70 | WCF03□ | | | |
| STFH 26-4 | ● | 26 | 3.4 | 109 | 21.4 | 108 | 4 | 70 | WCF04□ | | | |
| STFH 26-5 | ● | 26 | 4.3 | 109 | 21.4 | 108 | 5 | 70 | WCF05□ | | | |
| STFH 32-2 | ● | 32 | 1.6 | 149 | 25.0 | 148 | 2 | 40 | WCF02□ | SBN 20-32 SBN 25-32 SBU 20-32 SBU 25-32 | | |
| STFH 32-3 | ● | 32 | 2.4 | 149 | 25.0 | 148 | 3 | 100 | WCF03□ | | | |
| STFH 32-4 | ● | 32 | 3.4 | 149 | 25.0 | 148 | 4 | 100 | WCF04□ | | | |
| STFH 32-5 | ● | 32 | 4.3 | 149 | 25.0 | 148 | 5 | 100 | WCF05□ | | | |

* Shape of STFH32-2 is slightly different from the above figure.

■ Tool Block (Integrated Unit) ■ Spare Parts

| Cat. No. | Stock | Dimensions (mm) | | | | | Clamp | Double Screw | Spanner |
|-----------|-------|-----------------|----------------|----------------|----|-----|-------|--------------|---------|
| | | h _a | h _b | h _c | H | L | | | |
| SBN 20-26 | ● | 20 | 20 | 10.0 | 45 | 80 | BWS30 | WB8-20 | LH040 |
| SBN 20-32 | ● | 20 | 20 | 13.5 | 50 | 100 | | | |
| SBN 25-32 | ● | 25 | 25 | 8.5 | 50 | 110 | | | |

■ Tool Block (Separable Unit) ■ Spare Parts

| Cat. No. | Stock | Dimensions (mm) | | | | | Clamp | Cap Screw | Spanner |
|-----------|-------|-----------------|----------------|----------------|----|-----|-------|-----------|---------|
| | | h _a | h _b | h _c | H | L | | | |
| SBU 20-26 | ● | 20 | 20 | 10.0 | 45 | 80 | BCS15 | BX0622 | LH050 |
| SBU 20-32 | ● | 20 | 20 | 13.5 | 50 | 100 | BCS20 | | |
| SBU 25-32 | ● | 25 | 25 | 8.5 | 50 | 110 | BCS25 | | |

■ Inserts (Inserts are same as those for the carbide holder SumiGrip Series.)

| Neutral (N) 2° 2-R0.2 | WCF□□ General Steel | | WCF□2T Small Dia. Low Force | | WCF□□A Exotic Metal, Low Feed | | | | WCF□□B (Cast Iron, Non Ferrous Metal) | | Applicable Holder | | | |
|--|---------------------|----------------|-----------------------------|----------|-------------------------------|--------|--------|-----|---------------------------------------|---|-------------------|------------------------|---|---|
| | Cat. No. | Coated Carbide | | Cat. No. | Coated Carbide | | Cermet | | Carbide | | | | | |
| | | AC830P | w | | AC225 | T1500A | T1200A | A30 | G10E | W | | Carbide G10E | w | |
| Right Hand (R) 2° 2-R0.2 | WCF N2T | ● | 2 | WCF N2A | ● | — | — | — | — | — | — | STFH 26-2 STFH 32-2 | | |
| WCF R2T | ● | 2 | — | — | — | — | — | — | — | — | | | | |
| Left Hand (L) 2° 8° WCF□ 2T : r _e =0.15 | WCF L2T | ● | 2 | — | — | — | — | — | — | — | — | STFH 26-3 STFH 32-3 | | |
| | WCF N3 | ● | 3 | WCF N3A | ● | ● | ▲ | ● | ● | 3 | WCF N3B | | ● | 3 |
| | WCF R3 | ● | 3 | WCF R3A | ● | — | — | — | — | 3 | WCF R3B | | ● | 3 |
| STFH 26-4 STFH 32-4 | WCF L3 | ● | 3 | WCF L3A | ● | — | — | — | — | 3 | WCF L3B | ● | 3 | |
| | WCF N4 | ● | 4 | WCF N4A | ● | ● | — | — | — | 4 | WCF N4B | ● | 4 | |
| | WCF R4 | ● | 4 | WCF R4A | ● | — | — | — | — | 4 | WCF R4B | ● | 4 | |
| STFH 26-5 STFH 32-5 | WCF L4 | ● | 4 | WCF L4A | ● | — | — | — | — | 4 | WCF L4B | ● | 4 | |
| | WCF N5 | ● | 5 | WCF N5A | ● | — | — | — | — | 5 | WCF N5B | ● | 5 | |
| | WCF R5 | ● | 5 | WCF R5A | ● | — | — | — | — | 5 | WCF R5B | ● | 5 | |
| | WCF L5 | ● | 5 | WCF L5A | ● | — | — | — | — | 5 | WCF L5B | ● | 5 | |

WCF□□B type is similar in shape with WCF□□ type but with smaller edge treatment.