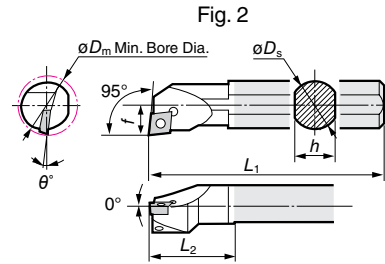
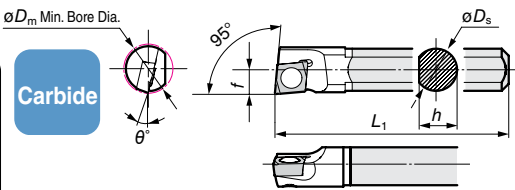
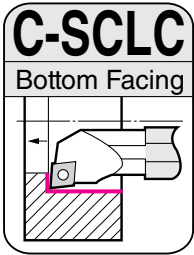




# SEC-Boring Bars C-SCLC/E-SCLC Type

## Finish-Medium Cut

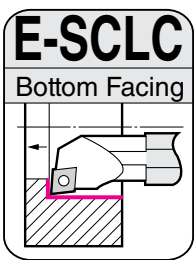


■ Holder Right handed toolholders are applicable with left handed or neutral inserts.

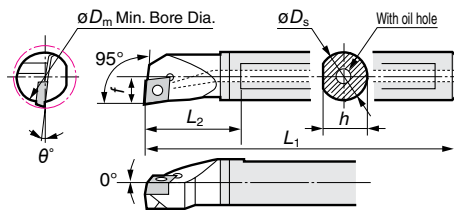
Shank	Cat. No.	Conventional Cat. No.	Stock R	Min. Bore Dia. $\phi D_m$	Dimensions (mm)							Fig.	Applicable Insert	Screw	Recommended Tightening Torque (N·m)	Wrench
					$\phi D_s$	$h$	$L_1$	$f$	$L_2$	$\theta$						
Carbide	C04G-SCLC R03X1-05*	C04G-SCLC R03X1-05*	●	5	4	3.8	90	2.5	—	-15	1	CC □□03X1□□	BFTX016033	0.2	TRX06	
	C05H-SCLC R03X1-06*	C05H-SCLC R03X1-06*	●	6	5	4.4	100	3.0	—	-13	1	CC □□04X1□□	BFTX0203N	0.5	TRX06	
	C06J-SCLC R04X1-07*	C06J-SCLC R04X1-07*	●	7	6	5.4	110	3.5	—	-13	1	CC □□04X1□□	BFTX0203N	0.5	TRX06	
	C07K-SCLC R04X1-08*	C07K-SCLC R04X1-08*	●	8	7	6.4	125	4.0	—	-11	1	CC □□04X1□□	BFTX0203N	0.5	TRX06	
	C08H-SCLC R0602-10	C08H-SCLC R06	●	10	8	7.0	100	5.5	19	-13	2	CC □□0602□□	BFTX02505N	1.1	TRX08	
	C10K-SCLC R0602-12	C10K-SCLC R06-12	●	12	10	9.0	125	6.0	21	-12	2	CC □□0602□□	BFTX02506N	1.5		
	C10K-SCLC R0602-13	C10K-SCLC R06	●	13	10	9.0	125	7.0	21	-12	2	CC □□0602□□	BFTX02506N	1.5	TRX08	
	C12M-SCLC R0602-14	C12M-SCLC R06-14	●	14	12	11.0	150	7.0	25	-10	2	CC □□0602□□	BFTX02506N	1.5	TRX08	
	C12M-SCLC R0602-16	C12M-SCLC R06	●	16	12	11.0	150	9.0	25	-10	2	CC □□0602□□	BFTX02506N	1.5	TRX08	
	C16R-SCLC R09T3-20	C16R-SCLC R09	●	20	16	15.0	200	11.0	30	-8	2	CC □□09T3□□	BFTX0407N	3.4	TRX15	
C20S-SCLC R09T3-25	C20S-SCLC R09	●	25	20	18.0	250	13.0	35	-7	2	CC □□09T3□□	BFTX0409N	3.4			

\* Requires the separately sold sleeve.

Sleeve	Stock	$\phi D_s$	Applicable Holder
HBB 416	●	4	C04G-SCLC R03X1-05*
HBB 516	●	5	C05H-SCLC R03X1-06*
HBB 616	●	6	C06J-SCLC R04X1-07*
HBB 716	●	7	C07K-SCLC R04X1-08*



Carbide  
Oil Hole



■ Holder Right handed toolholders are applicable with left handed or neutral inserts.

Shank	Cat. No.	Conventional Cat. No.	Stock R	Min. Bore Dia. $\phi D_m$	Dimensions (mm)							Applicable Insert	Screw	Recommended Tightening Torque (N·m)	Wrench
					$\phi D_s$	$h$	$L_1$	$f$	$L_2$	$\theta$					
Carbide with oil hole	E08H-SCLC R0602-10	E08H-SCLC R06	●	10	8	7.5	100	5.5	18	-13	CC □□0602□□	BFTX02505N	1.1	TRX08	
	E10K-SCLC R0602-13	E10K-SCLC R06	●	13	10	9.5	125	7.0	19	-12		BFTX02506N	1.5		
	E12M-SCLC R0602-16	E12M-SCLC R06	●	16	12	11.5	150	9.0	25	-10	CC □□0602□□	BFTX02506N	1.5	TRX08	
	E16R-SCLC R09T3-20	E16R-SCLC R09	●	20	16	15.5	200	11.0	30	-8	CC □□09T3□□	BFTX0407N	3.4	TRX15	

■ Spare Parts

