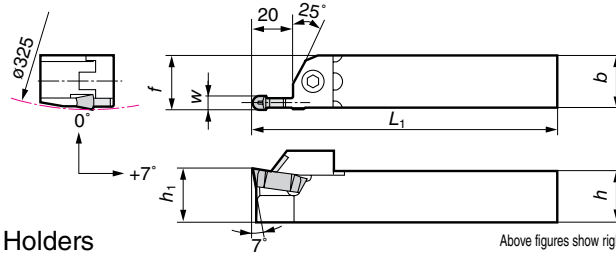
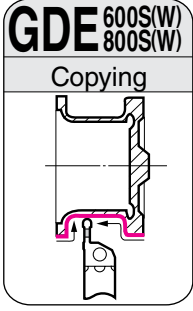


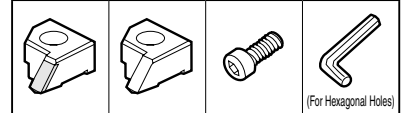
Dogbone Insert



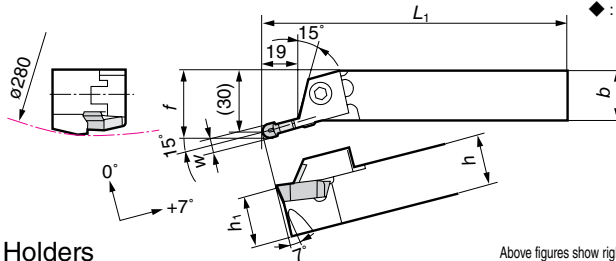
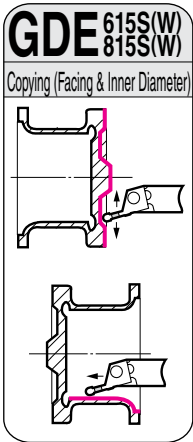
■ Holders

Cat. No.	Stock		Dimensions (mm)						Carbide Piece Clamp	Special Steel Clamp	Cap Screw	Spanner
	R	L	h	b	L ₁	f	h ₁	w				
◆ GDE R/L2525-600S	●	●	25	25	150	26	25	6	—	GDS600R/L	BX0625	LH050
◇ GDE R/L2525-800S	●	●	25	25	150	26	25	8	—	GDS800R/L		
◆ GDE R/L2525-600W	●	●	25	25	150	26	25	6	GDW600R/L	—		
◇ GDE R/L2525-800W	●	●	25	25	150	26	25	8	GDW800R/L	—		

■ Spare Parts



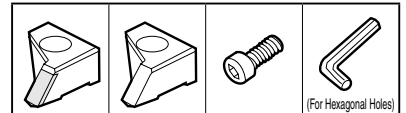
◆ : For nose radius 3.0mm insert. ◇ : For nose radius 4.0mm insert.



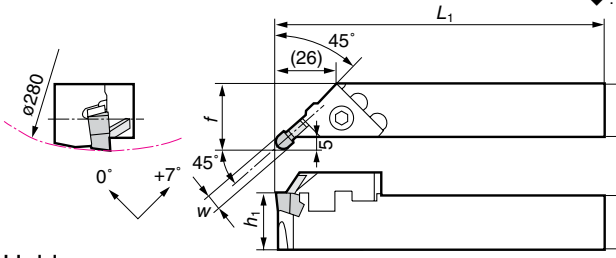
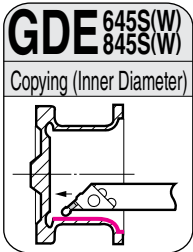
■ Holders

Cat. No.	Stock		Dimensions (mm)						Carbide Piece Clamp	Special Steel Clamp	Cap Screw	Spanner
	R	L	h	b	L ₁	f	h ₁	w				
◆ GDE R/L2525-615S	●	●	25	25	150	32.2	25	6	—	GDS615R/L	BX0625	LH050
◇ GDE R/L2525-815S	●	●	25	25	150	33.2	25	8	—	GDS815R/L		
◆ GDE R/L2525-615W	●	●	25	25	150	32.2	25	6	GDW615R/L	—		
◇ GDE R/L2525-815W	●	●	25	25	150	33.2	25	8	GDW815R/L	—		

■ Spare Parts



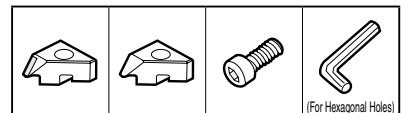
◆ : For nose radius 3.0mm insert. ◇ : For nose radius 4.0mm insert.



■ Holders

Cat. No.	Stock		Dimensions (mm)						Carbide Piece Clamp	Special Steel Clamp	Cap Screw	Spanner
	R	L	h	b	L ₁	f	h ₁	w				
◆ GDE R/L2525-645S	●	●	25	25	150	30	25	6	—	GDS645R/L	BX0625	LH050
◇ GDE R/L2525-845S	●	●	25	25	150	30	25	8	—	GDS845R/L		
◆ GDE R/L2525-645W	●	●	25	25	150	30	25	6	GDW645R/L	—		
◇ GDE R/L2525-845W	▲	▲	25	25	150	30	25	8	GDW845R/L	—		

■ Spare Parts



◆ : For nose radius 3.0mm insert. ◇ : For nose radius 4.0mm insert.

■ Inserts (Coated Carbide / Carbide / SUMIDIA)

● Dogbone Type

Shape	Cat. No.	Stock				Dimension (mm)			Applicable Holder	Fig	Fig
		EH10Z	G10E	H1	DA2200	Total Length (ℓ)	Thickness (s)	Nose Radius (r _ε)			
	MDE3R-AW	—	—	●	—	26	8.5	3.0	6	◆	1
	MDE4R-AW	—	—	●	—	30	8.5	4.0	8	◇	
	MDE3R	—	—	—	●	26	8.5	3.0	6	◆	2
	MDE4R	—	—	—	●	30	8.5	4.0	8	◇	
	MDE3R-AW	—	—	—	●	26	8.5	3.0	6	◆	3
	MDE4R-AW	—	—	—	●	30	8.5	4.0	8	◇	

▲ mark : To be replaced by new item (Please confirm stock availability)

C External Holders

Positive Inserts

C

D

R

S

T

V

W

Special