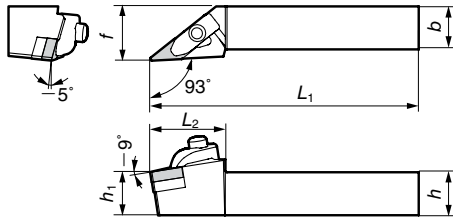
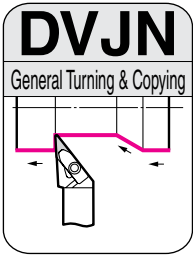
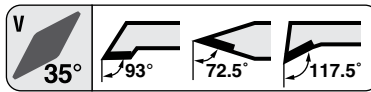


DVJN / DVVN / DVQN Type



■ Holders

Above figures show right hand tools.

Cat. No.	Stock		Dimensions (mm)						Applicable Inserts	
	R	L	h	b	L ₁	f	h ₁	L ₂	Cat. No.	Ref. Page
DVJN R/L2020K16	●	●	20	20	125	25	20	35	VN□□1604	From B64
DVJN R/L2525M16	●	●	25	25	150	32	25	35		

SEC- D Type Tool Holders

General Turning and Copying

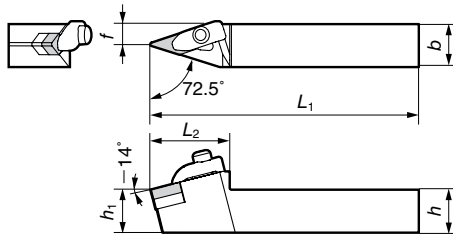
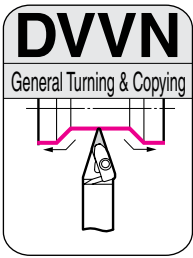
Double Clamp

■ Spare Parts

* Item is sold separately.

SCP-4	5.0	VNS1604	BFTX0307N	TRX10 (*)	LH040	LH025

Clamp Set Parts



■ Holders

Cat. No.	Stock		Dimensions (mm)						Applicable Inserts	
	R	L	h	b	L ₁	f	h ₁	L ₂	Cat. No.	Ref. Page
DVVN N2020K16	●	●	20	20	125	10.0	20	37	VN□□1604	From B64
DVVN N2525M16	●	●	25	25	150	12.5	25	37		

SEC- D Type Tool Holders

General Turning and Copying

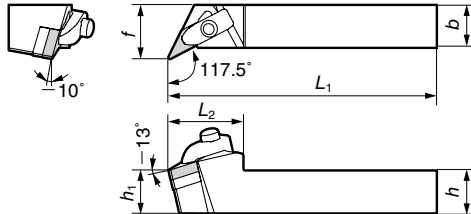
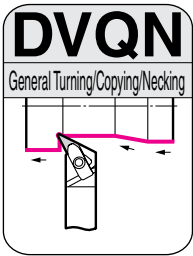
Double Clamp

■ Spare Parts

* Item is sold separately.

SCP-4	5.0	VNS1604	BFTX0307N	TRX10 (*)	LH040	LH025

Clamp Set Parts



■ Holders

Above figures show right hand tools.

Cat. No.	Stock		Dimensions (mm)						Applicable Inserts	
	R	L	h	b	L ₁	f	h ₁	L ₂	Cat. No.	Ref. Page
DVQN R/L2020K16	●	●	20	20	125	25	20	35	VN□□1604	From B64
DVQN R/L2525M16	●	●	25	25	150	32	25	35		

SEC- D Type Tool Holders

General Turning and Copying

Double Clamp

■ Spare Parts

* Item is sold separately.

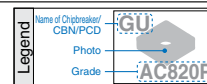
SCP-4	5.0	VNS1604	BFTX0307N	TRX10 (*)	LH040	LH025

Clamp Set Parts

Applicable Inserts ◀ DVJN/DVVN/DVQN Type

Recommended Inserts

- Please also refer to the selection guide for inserts. (from page A8)
- Some combinations need to be made-to-order or cannot be manufactured.



Applications	P (Steel)		M (Stainless Steel)		K (Cast Iron)		N (Non-ferrous)	H (Hardened Steel)	
	Finishing	Medium	Finishing	Medium	High-Speed/Finishing	Finishing to Medium Cutting	—	Coated	Non-coated
Continuous Cutting	SU T1500Z	GU AC810P	EF AC610M	EG AC6030M	SUMIBORON BN700	UZ AC405K	SUMIDIA DA1000	SUMIBORON BNC2010	SUMIBORON BN1000
General Cutting	SU AC810P	GU AC820P	EF AC6030M	EG AC6030M	SUMIBORON BN700	GZ AC415K	SUMIDIA DA1000	SUMIBORON BNC2020	SUMIBORON BN2000
Interrupted Cutting	SX AC820P	UX AC830P	EF AC6030M	EG AC6040M	SUMIBORON BN700	GZ AC420K	SUMIDIA DA1000	SUMIBORON BNC300	SUMIBORON BN350
Recommended Cutting Conditions	From A8		From A18		From A22		From A32	From A28	