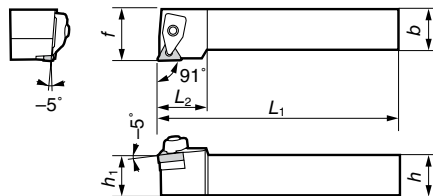
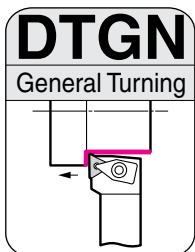
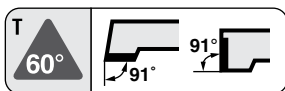


DTGN / DTFN Type



SEC- D Type Tool Holders General Turning and Copying
Double Clamp

■ Holders

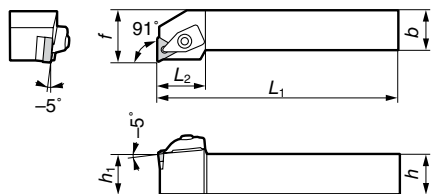
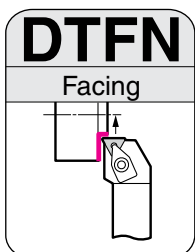
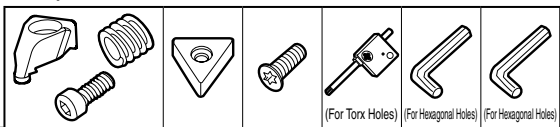
Above figures show right hand tools.

| Cat. No. | Stock | | Dimensions (mm) | | | | | | Applicable Inserts | | Clamp Set | Recommended Tightening Torque (N·m) | Shim | Shim Screw | Shim Spanner | Spanner for Upper Surface | Spanner for Lower Surface |
|------------------------|-------|---|-----------------|----|----------------|----|----------------|----------------|--------------------|-----------|-----------|-------------------------------------|---------|------------|--------------|---------------------------|---------------------------|
| | R | L | h | b | L ₁ | f | h ₁ | L ₂ | Cat. No. | Ref. Page | | | | | | | |
| DTGN R/L2020K16 | ● | ● | 20 | 20 | 125 | 25 | 20 | 31 | TN□□1604 | From B54 | SCP-1 | 5.0 | TNS1604 | BFTX0307N | TRX10 (*) | LH040 | LH025 |
| DTGN R/L2525M16 | ● | ● | 25 | 25 | 150 | 32 | 25 | 31 | | | | | | | | | |

Clamp Set Parts

■ Spare Parts

* Item is sold separately.



SEC- D Type Tool Holders General Turning and Copying
Double Clamp

■ Holders

Above figures show right hand tools.

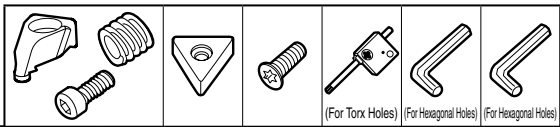
| Cat. No. | Stock | | Dimensions (mm) | | | | | | Applicable Inserts | | Clamp Set | Recommended Tightening Torque (N·m) | Shim | Shim Screw | Shim Spanner | Spanner for Upper Surface | Spanner for Lower Surface |
|------------------------|-------|---|-----------------|----|----------------|----|----------------|----------------|--------------------|-----------|-----------|-------------------------------------|---------|------------|--------------|---------------------------|---------------------------|
| | R | L | h | b | L ₁ | f | h ₁ | L ₂ | Cat. No. | Ref. Page | | | | | | | |
| DTFN R/L2020K16 | ● | ● | 20 | 20 | 125 | 25 | 20 | 30 | TN□□1604 | From B54 | SCP-1 | 5.0 | TNS1604 | BFTX0307N | TRX10 (*) | LH040 | LH025 |
| DTFN R/L2525M16 | ● | ● | 25 | 25 | 150 | 32 | 25 | 30 | | | | | | | | | |

Note: When using right/left handed type inserts for facing, holder and insert are opposite handed.

Clamp Set Parts

■ Spare Parts

* Item is sold separately.



Applicable Inserts ← DTGN/DTFN/PTGN/PTTN/PTFN/ETGN/ETAN/ETFN/ETEN/ETXN/MTJN/MTXN Type

Recommended Inserts

- Please also refer to the selection guide for inserts. (from page A8)
- Some combinations need to be made-to-order or cannot be manufactured.

| Applications | P (Steel) | | | M (Stainless Steel) | | | K (Cast Iron) | | | N (Non-ferrous) | H (Hardened Steel) | |
|--------------------------------|------------|------------|---------------|---------------------|-------------|---------------|----------------------|-----------------------------|-------------------------|-----------------|--------------------|-------------------|
| | Finishing | Medium | Rough Cutting | Finishing | Medium | Rough Cutting | High-Speed/Finishing | Finishing to Medium Cutting | Medium to Rough Cutting | — | Coated | Non-coated |
| Continuous Cutting | SU T1500Z | GU AC810P | MU AC820P | EF AC610M | EG AC6030M | EM AC6030M | SUMIBORON BN7000 | UZ AC405K | GZ AC405K | SUMIDIA DA1000 | SUMIBORON BNC2010 | SUMIBORON BN1000 |
| General Cutting | SU AC810P | GU AC820P | MU AC820P | EF AC6030M | EG AC6030M | EM AC6040M | SUMIBORON BN7000 | GZ AC415K | GZ AC415K | SUMIDIA DA1000 | SUMIBORON BNC2020 | SUMIBORON BN2000 |
| Interrupted Cutting | SX AC820P | UX AC830P | MX AC830P | EF AC6030M | EG AC6040M | EM AC6040M | SUMIBORON BN7000 | GZ AC420K | No Breaker | SUMIDIA DA1000 | SUMIBORON BNC300 | SUMIBORON BN350 |
| Recommended Cutting Conditions | From A8 | | | From A18 | | | From A22 | | | From A32 | From A28 | |

