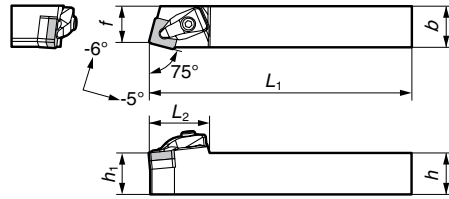
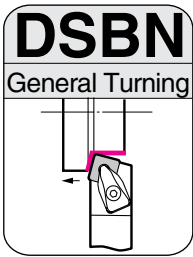
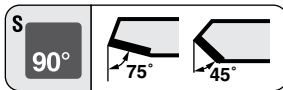


# DSBN / DSDN Type



### SEC- D Type Tool Holders

General Turning and Copying

Double Clamp

#### ■ Holders

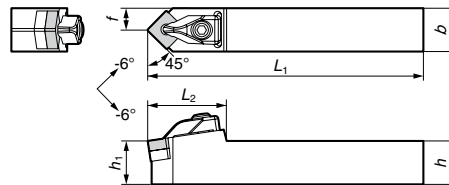
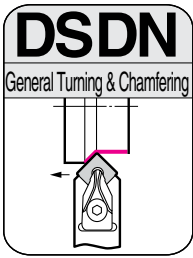
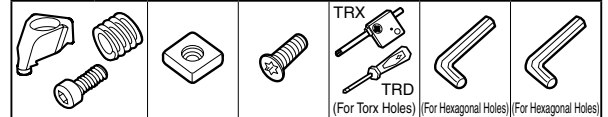
Above figures show right hand tools.

Cat. No.	Stock		Dimensions (mm)						Applicable Inserts		Clamp Set	Recommended Tightening Torque (N·m)	Shim	Shim Screw	Shim Spanner	Spanner for Upper Surface	Spanner for Lower Surface
	R	L	h	b	L <sub>1</sub>	f	h <sub>1</sub>	L <sub>2</sub>	Cat. No.	Ref. Page							
DSBN R/L2020K12	●	●	20	20	125	17	20	36	SN□□1204	From B41	SCP-2	5.0	SNS1204	BFTX0409N	TRX15 (*)	LH040	LH025
DSBN R/L2525M12	●	●	25	25	150	22	25	36	SN□□1506	From B44	SCP-3	5.0	SNS1506	BFTX0509N	TRX20 (*)	LH040	LH025
DSBN R/L2525M15	●	●	25	25	150	22	25	36	SN□□1906	From B45	SCP-5	5.0	SNS1906	BFTX0511N	TRX20 (*)	LH040	LH025
DSBN R/L3232P15	●	●	32	32	170	27	32	36	SN□□2507	B47	SCP-6	6.0	SNS2507	BFTX0615N	TRD25 (*)	LH060	—
DSBN R/L3232P19	●	●	32	32	170	27	32	45	SN□□2509	B48	SCP-6	6.0	SNS2509	BFTX0615N	TRD25 (*)	LH060	—
DSBN R/L4040S19	●	●	40	40	250	35	40	45									
DSBN R/L4040S2507	●	●	40	40	250	35	40	58									
DSBN R/L4040S2509	●	●	40	40	250	35	40	58									

Clamp Set Parts

#### ■ Spare Parts

\* Item is sold separately



### SEC- D Type Tool Holders

General Turning and Copying

Double Clamp

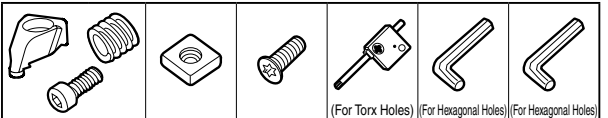
#### ■ Holders

Cat. No.	Stock		Dimensions (mm)						Applicable Inserts		Clamp Set	Recommended Tightening Torque (N·m)	Shim	Shim Screw	Shim Spanner	Spanner for Upper Surface	Spanner for Lower Surface
	R	L	h	b	L <sub>1</sub>	f	h <sub>1</sub>	L <sub>2</sub>	Cat. No.	Ref. Page							
DSDN N2020K12	●	●	20	20	125	10.0	20	36	SN□□1204	From B41	SCP-2	5.0	SNS1204	BFTX0409N	TRX15 (*)	LH040	LH025
DSDN N2525M12	●	●	25	25	150	12.5	25	36									

Clamp Set Parts

#### ■ Spare Parts

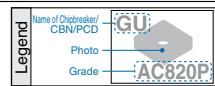
\* Item is sold separately



## Applicable Inserts ◀ DSBN / DSDN / DSSN / PSSN / PSDN / PSBN / PSKN / ESDN / ESKN / ESSN Type

### Recommended Inserts

- Please also refer to the selection guide for inserts. (from page A8)
- Some combinations need to be made-to-order or cannot be manufactured.



Applications Cutting State	P (Steel)			M (Stainless Steel)			K (Cast Iron)			H (Hardened Steel)	
	Finishing	Medium	Rough Cutting	Finishing	Medium	Rough Cutting	High-Speed/Finishing	Finishing to Medium Cutting	Medium to Rough Cutting	Coated	Non-coated
Continuous Cutting	SU T1500Z	GU AC810P	MU AC820P	EF AC610M	EG AC6030M	EM AC6030M	SUMIBORON BN7000	UZ AC405K	GZ AC405K	SUMIBORON BNC2010	SUMIBORON BN1000
General Cutting	SU AC810P	GU AC820P	MU AC820P	EF AC6030M	EG AC6030M	EM AC6040M	SUMIBORON BN7000	GZ AC415K	GZ AC415K	SUMIBORON BNC2020	SUMIBORON BN2000
Interrupted Cutting	SX AC820P	UX AC830P	MX AC830P	EF AC6030M	EG AC6040M	EM AC6040M	SUMIBORON BN7000	GZ AC420K	No Breaker AC420K	SUMIBORON BNC300	SUMIBORON BN350
Recommended Cutting Conditions	From A8			From A18			From A22			From A28	