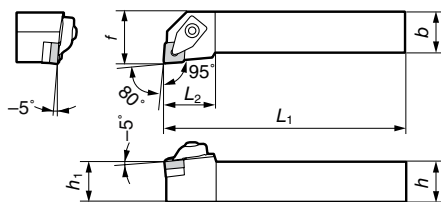
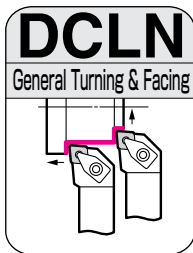
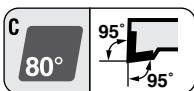


DCLN / PCLN Type



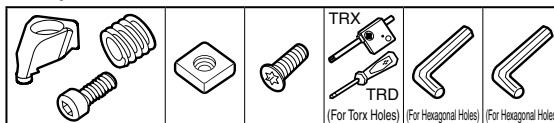
SEC- D Type Tool Holders

General Turning and Copying

Double Clamp

Spare Parts

* Item is sold separately

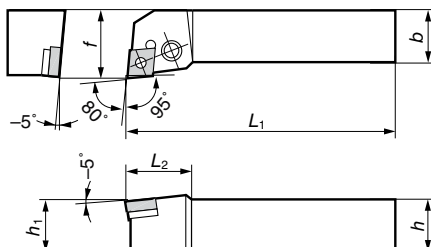
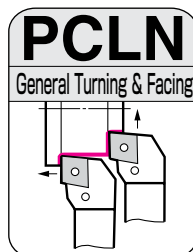


Holdings

Above figures show right hand tools.

Cat. No.	Stock		Dimensions (mm)						Applicable Inserts		Clamp Set	Recommended Tightening Torque (N·m)	Shim	Shim Screw	Shim Spanner	Spanner for Upper Surface	Spanner for Lower Surface
	R	L	h	b	L ₁	f	h ₁	L ₂	Cat. No.	Ref. Page							
DCLN R/L2020K12	●	●	20	20	125	25	20	32	CN□□1204	From B21	SCP-2	5.0	CNS1204	BFTX0409N	TRX15 (*)	LH040	LH025
DCLN R/L2525M12	●	●	25	25	150	32	25	32	CN□□1606	From B24	SCP-3	5.0	CNS1606	BFTX0509N	TRX20 (*)	LH040	LH025
DCLN R/L2525M16	●	●	25	25	150	32	25	32									
DCLN R/L3232P16	●	●	32	32	170	40	32	32	CN□□1906	From B26	SCP-5	5.0	CNS1906	BFTX0511N	TRX20 (*)	LH040	LH025
DCLN R/L3232P19	●	●	32	32	170	40	32	42									
DCLN R/L4040S19	●	●	40	40	250	50	40	42	CN□□2509	B29	SCP-6	6.0	CNS2509	BFTX0615N	TRD25(*)	LH060	—
DCLN R/L4040S25	●	●	40	40	250	50	40	53									

Clamp Set Parts

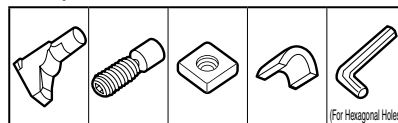


SEC- 70 Type Tool Holders

General Turning and Copying

Lever Lock

Spare Parts



Holdings

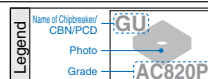
Above figures show right hand tools.

Cat. No.	Conventional Cat. No.	Stock		Dimensions (mm)						Applicable Inserts		Lever Pin	Bolt	Shim	Shim Pin	Spanner
		R	L	h	b	L ₁	f	h ₁	L ₂	Cat. No.	Ref. Page					
PCLN R/L1616H0903	PCLN R/L1616-32	●	●	16	16	100	20	16	20	CN□□0903	B20	LCL3	LCS3	LSC32	LSP3	LH025
PCLN R/L2020K0904	PCLN R/L2020-33	●	●	20	20	125	25	20	20	CN□□0904	B21	LCL3	LCS3	LSC317	LSP3	LH025
PCLN R/L2525M0904	PCLN R/L2525-33	●	●	25	25	150	32	25	20							
PCLN R/L2020K12	PCLN R/L2020-43	●	●	20	20	125	25	20	28	CN□□1204	From B21	LCL4	LCS4	LSC42	LSP4	LH030
PCLN R/L2520M12	PCLN R/L2520-43	●	●	25	20	150	25	25	28							
PCLN R/L2525M12	PCLN R/L2525-43	●	●	25	25	150	32	25	28	CN□□1606	From B24	LCL5	LCS5	LSC53	LSP5	LH030
PCLN R/L3225P12	PCLN R/L3225-43	●	●	32	25	170	32	32	28							
PCLN R/L3232P12	PCLN R/L3232-43	●	●	32	32	170	40	32	28	CN□□1906	From B26	LCL6	LCS6	LSC63	LSP6	LH040
PCLN R/L2525M16	PCLN R/L2525-54	●	●	25	25	150	32	25	33							
PCLN R/L3225P16	PCLN R/L3225-54	●	●	32	25	170	32	32	33	CN□□1906	From B26	LCL6	LCS6	LSC63	LSP6	LH040
PCLN R/L3232P16	PCLN R/L3232-54	●	●	32	32	170	40	32	33							
PCLN R/L3225P19	PCLN R/L3225-64	●	●	32	25	170	32	32	38	CN□□1906	From B26	LCL6	LCS6	LSC63	LSP6	LH040
PCLN R/L3232P19	PCLN R/L3232-64	●	●	32	32	170	40	32	38							
PCLN R/L4040R19	PCLN R/L4040-64	●	●	40	40	200	50	40	38							

Applicable Inserts ◀ DCLN / PCLN / PCBN / PCFN Type

Recommended Inserts

- Please also refer to the selection guide for inserts. (from page A8)
- Some combinations need to be made-to-order or cannot be manufactured.



Applications Cutting State	P (Steel)			M (Stainless Steel)			K (Cast Iron)			N (Non-ferrous)	H (Hardened Steel)	
	Finishing	Medium	Rough Cutting	Finishing	Medium	Rough Cutting	High-Speed/Finishing	Finishing to Medium Cutting	Medium to Rough Cutting	—	Coated	Non-coated
Continuous Cutting	SU T1500Z	GU AC810P	MU AC820P	EF AC610M	EG AC6030M	EM AC6030M	SUMIBORON BN7000	UZ AC405K	GZ AC405K	SUMIDIA DA1000	SUMIBORON BNC2010	SUMIBORON BN1000
General Cutting	SU AC810P	GU AC820P	MU AC820P	EF AC6030M	EG AC6030M	EM AC6040M	SUMIBORON BN7000	GZ AC415K	GZ AC415K	SUMIDIA DA1000	SUMIBORON BNC2020	SUMIBORON BN1000
Interrupted Cutting	SX AC820P	UX AC830P	MX AC830P	EF AC6030M	EG AC6040M	EM AC6040M	SUMIBORON BN7000	GZ AC420K	No Breaker AC420K	SUMIDIA DA1000	SUMIBORON BNC300	SUMIBORON BN350
Recommended Cutting Conditions	From A8			From A18			From A22			From A32	From A28	

C External Holders

Negative Inserts

C

D

R

S

T

V

W