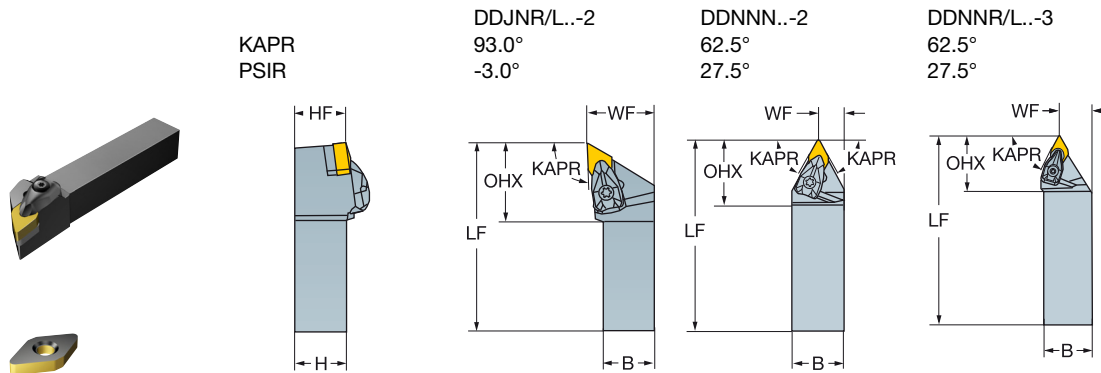


T-Max® shank tool for turning

Rigid clamp design for ceramic inserts



- DNGQ
- DNGA, DNMA

Metric version

CZC _{MS}	OHX	CNCS	Ordering code	Dimensions					N _m	Kg	MIID		
				B	H	LF	WF	HF					
	15	25 x 25	39	0	DDJNR/L 2525M 15-2	25	25	150	32	25	3.9	0.72	DNGQ 15 07 08
		32 x 25	39	0	DDJNR/L 3225P 15-2	25	32	170	32	32	3.9	1.10	DNGQ 15 07 08
		32 x 32	39	0	DDJNR/L 3232P 15-2	32	32	170	40	32	3.9	1.36	DNGQ 15 07 08
	15	50 x 40	40	0	DDNNN 5040T 15-2	40	50	300	20	50	3.9	3.50	DNGQ 15 07 08
	15	32 x 25	41	0	DDNNL 3225P 15-2	25	32	170	13	32	3.9	0.90	DNGQ 15 07 08
		32 x 25	41	0	DDNNR 3225P 15-2	25	32	170	13	32	3.9	0.90	DNGQ 15 07 08

Inch version

IC	CZC _{MS}	OHX	CNCS	Ordering code	Dimensions, inch					Ft/lbs	Lbs	MIID	
					B	H	LF	WF	HF				
	1/2	1 x 1	1.550	0	DDJNR/L 164C-2	1.000	1.000	5.000	1.250	1.000	2.9	1.76	DNGQ 452
		1 x 1	1.550	0	DDJNR/L 164D-2	1.000	1.000	6.000	1.250	1.000	2.9	1.76	DNGQ 452
		1 1/4 x 1 1/4	1.550	0	DDJNR/L 204D-2	1.250	1.250	6.000	1.500	1.250	2.9	3.08	DNGQ 452
		1 1/2 x 1 1/2	1.550	0	DDJNR/L 244D-2	1.500	1.500	6.000	2.000	1.500	2.9	7.04	DNGQ 452

When using inserts with thickness 4.76 mm (.187 inch), optional shims must be ordered.
For optional parts, see spare part list for each holder.

N = Neutral, R = Right hand, L = Left hand

