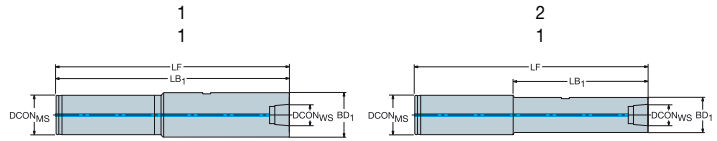


Cylindrical shank to CoroReamer™ 830 adapter

Internal coolant supply



DSGN
CNSC



					Dimensions, mm, inch							CP Bar/PSI		Kg	RPMX
CZC _{MS}	CZC _{WS}	CNSC	CXSC	DSGN	Ordering code	DCON _{MS}	DCON _{WS}	LF	LB ₁	BD ₁	Bar/PSI	Kg	RPMX		
20	S12	1	1	2	830-S12A20035F	20.0	12.0	85.0	35.0	17.8	100	0.18	50000		
	S12	1	1	2	830-S12A20069F	.787	.472	3.346	1.378	.701	1450				
	S12	1	1	2	830-S12A20130F	.787	.472	4.665	2.697	.701	1450				
	S12	1	1	2	830-S12A20130F	20.0	12.0	179.5	129.5	17.8	100	0.40	50000		
	S14	1	1	1	830-S14A20070F	.787	.472	7.067	5.098	.701	1450				
	S14	1	1	1	830-S14A20131F	20.0	14.0	119.5	119.5	20.5	100	0.28	50000		
	S14	1	1	1	830-S14A20131F	.787	.551	4.705	4.705	.807	1450				
	S14	1	1	1	830-S14A20131F	20.0	14.0	180.5	180.5	20.5	100	0.42	50000		
	S14	1	1	1	830-S14A20131F	.787	.551	7.106	7.106	.807	1450				
25	S16	1	1	2	830-S16A25090F	25.0	16.0	150.0	90.0	23.2	100	0.48	50000		
	S16	1	1	2	830-S16A25151F	.984	.630	5.906	3.543	.913	1450				
	S16	1	1	2	830-S16A25151F	25.0	16.0	211.0	151.0	23.2	100	0.65	50000		
	S20	1	1	1	830-S20A25089F	.984	.630	8.307	5.945	.913	1450				
	S20	1	1	1	830-S20A25089F	25.0	20.0	149.0	149.0	29.3	100	0.60	50000		
	S20	1	1	1	830-S20A25150F	.984	.787	5.866	5.866	1.154	1450				
	S20	1	1	1	830-S20A25150F	25.0	20.0	210.0	210.0	29.3	100	1.03	50000		
	S20	1	1	1	830-S20A25150F	.984	.787	8.268	8.268	1.154	1450				

Main spare parts

For reamer diameter				
mm	inch	Key for head (mm)	Retention knob with cutting fluid through	Retention knob without cutting fluid through
10-19.05	.750-709	3021 010-040 (4.0)	5519 107-01	5519 106-01
20-23	.787-906	3021 010-040 (4.0)	-	5519 106-01
24-31.75	.945-1.250	3021 010-050 (5.0)	-	5519 106-02



E3



G2



G30