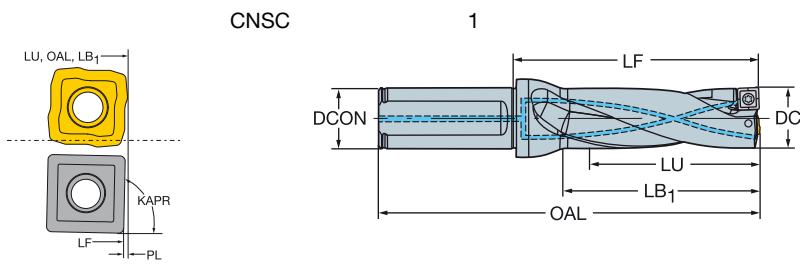


# CoroDrill® 880 indexable insert drill

Cylindrical shank with flat according to ISO 9766



## Metric design

C P								Dimensions											
DC		LU	CZC <sub>MS</sub>	ADJLX	TCHAL	TCHAU	Ordering code	DCON	LF	OAL	LB <sub>1</sub>	PL	KAPR	CP Bar	kg	RPMX	MID <sub>p</sub>		
12.00	01C 01P	24.00	20	0.25	0.00	0.25	880-D1200L20-02	20.00	38.61	89.00	27.00	0.38	79°	10	0.2	33000	880-0102W04-P-GR		
		36.00	20	0.25	0.00	0.25	880-D1200L20-03	20.00	50.61	101.00	39.00	0.38	79°	10	0.2	33000			
		48.00	20	0.25	0.00	0.40	880-D1200L20-04	20.00	62.61	113.00	51.00	0.38	79°	10	0.2	22000			
		60.00	20	0.25	0.00	0.40	880-D1200L20-05	20.00	74.61	125.00	63.00	0.38	79°	10	0.2	15000			
12.50	01C 01P	25.00	20	0.25	0.00	0.25	880-D1250L20-02	20.00	40.61	91.00	28.00	0.38	79°	10	0.2	33000	880-0102W04-P-GR		
		38.00	20	0.25	0.00	0.25	880-D1250L20-03	20.00	52.61	103.00	40.00	0.38	79°	10	0.2	33000			
		50.00	20	0.25	0.00	0.40	880-D1250L20-04	20.00	65.61	116.00	53.00	0.38	79°	10	0.2	22000			
		63.00	20	0.25	0.00	0.40	880-D1250L20-05	20.00	77.61	128.00	65.00	0.38	79°	10	0.2	15000			
12.70	01C 01P	25.00	20	0.25	0.00	0.25	880-D1270L20-02	20.00	40.61	91.00	28.00	0.38	79°	10	0.2	33000	880-0102W04-P-GR		
		38.00	20	0.25	0.00	0.25	880-D1270L20-03	20.00	53.61	104.00	41.00	0.38	79°	10	0.2	33000			
		51.00	20	0.25	0.00	0.40	880-D1270L20-04	20.00	65.61	116.00	53.00	0.38	79°	10	0.2	22000			
		64.00	20	0.25	0.00	0.40	880-D1270L20-05	20.00	78.61	129.00	66.00	0.38	79°	10	0.2	15000			
13.00	01C 01P	26.00	20	0.25	0.00	0.25	880-D1300L20-02	20.00	41.61	92.00	29.00	0.38	79°	10	0.2	33000	880-0102W04-P-GR		
		39.00	20	0.25	0.00	0.25	880-D1300L20-03	20.00	54.61	105.00	42.00	0.38	79°	10	0.2	33000			
		52.00	20	0.25	0.00	0.40	880-D1300L20-04	20.00	67.61	118.00	55.00	0.38	79°	10	0.2	22000			
		65.00	20	0.25	0.00	0.40	880-D1300L20-05	20.00	80.61	131.00	68.00	0.38	79°	10	0.2	15000			
13.50	01C 01P	27.00	20	0.25	0.00	0.25	880-D1350L20-02	20.00	42.61	93.00	30.00	0.38	79°	10	0.2	33000	880-0102W04-P-GR		
		41.00	20	0.25	0.00	0.25	880-D1350L20-03	20.00	55.61	106.00	43.00	0.38	79°	10	0.2	33000			
		54.00	20	0.25	0.00	0.40	880-D1350L20-04	20.00	69.61	120.00	57.00	0.38	79°	10	0.2	22000			
		68.00	20	0.25	0.00	0.40	880-D1350L20-05	20.00	83.61	134.00	71.00	0.38	79°	10	0.2	15000			
14.00	02C 02P	28.00	20	0.50	0.00	0.25	880-D1400L20-02	20.00	43.67	94.00	31.00	0.32	88°	10	0.2	33000	880-0202W04H-P-GM		
		42.00	20	0.50	0.00	0.25	880-D1400L20-03	20.00	57.67	108.00	45.00	0.32	88°	10	0.2	33000			
		56.00	20	0.50	0.00	0.40	880-D1400L20-04	20.00	71.70	122.00	59.00	0.29	88°	10	0.2	22000			
		70.00	20	0.50	0.00	0.40	880-D1400L20-05	20.00	85.73	136.00	73.00	0.26	88°	10	0.2	15000			
14.50	02C 02P	29.00	20	0.45	0.00	0.25	880-D1450L20-02	20.00	45.67	96.00	32.00	0.32	88°	10	0.2	33000	880-0202W04H-P-GM		
		44.00	20	0.45	0.00	0.25	880-D1450L20-03	20.00	59.67	110.00	46.00	0.32	88°	10	0.2	33000			
		58.00	20	0.45	0.00	0.40	880-D1450L20-04	20.00	74.70	125.00	61.00	0.29	88°	10	0.2	22000			
		73.00	20	0.45	0.00	0.40	880-D1450L20-05	20.00	88.73	139.00	75.00	0.26	88°	10	0.2	15000			
15.00	02C 02P	30.00	20	0.40	0.00	0.25	880-D1500L20-02	20.00	46.67	97.00	33.00	0.32	88°	10	0.2	33000	880-0202W04H-P-GM		
		45.00	20	0.40	0.00	0.25	880-D1500L20-03	20.00	61.67	112.00	48.00	0.32	88°	10	0.2	33000			
		60.00	20	0.40	0.00	0.40	880-D1500L20-04	20.00	76.70	127.00	63.00	0.29	88°	10	0.2	22000			
		75.00	20	0.40	0.00	0.40	880-D1500L20-05	20.00	91.73	142.00	78.00	0.26	88°	10	0.2	15000			
15.50	02C 02P	31.00	20	0.30	0.00	0.25	880-D1550L20-02	20.00	48.66	99.00	35.00	0.33	88°	10	0.2	33000	880-0202W04H-P-GM		
		47.00	20	0.30	0.00	0.25	880-D1550L20-03	20.00	63.66	114.00	50.00	0.33	88°	10	0.2	33000			
		62.00	20	0.30	0.00	0.40	880-D1550L20-04	20.00	78.69	129.00	65.00	0.30	88°	10	0.2	22000			
		78.00	20	0.30	0.00	0.40	880-D1550L20-05	20.00	94.72	145.00	81.00	0.27	88°	10	0.2	15000			
16.00	02C 02P	32.00	20	0.30	0.00	0.25	880-D1600L20-02	20.00	50.66	101.00	36.00	0.33	88°	10	0.2	33000	880-0202W04H-P-GM		
		48.00	20	0.30	0.00	0.25	880-D1600L20-03	20.00	65.66	116.00	51.00	0.33	88°	10	0.2	33000			
		64.00	20	0.30	0.00	0.40	880-D1600L20-04	20.00	81.69	132.00	67.00	0.30	88°	10	0.2	22000			
		80.00	20	0.30	0.00	0.40	880-D1600L20-05	20.00	97.72	148.00	83.00	0.27	88°	10	0.2	15000			
16.50	03C 03P	33.00	20	0.60	0.00	0.25	880-D1650L20-02	20.00	51.63	102.00	37.00	0.36	88°	10	0.2	33000	880-0303W05H-P-GM		
		50.00	20	0.60	0.00	0.25	880-D1650L20-03	20.00	67.63	118.00	53.00	0.36	88°	10	0.2	30000			
		66.00	20	0.60	0.00	0.40	880-D1650L20-04	20.00	83.66	134.00	69.00	0.33	88°	10	0.2	19000			
		83.00	20	0.60	0.00	0.40	880-D1650L20-05	20.00	100.69	151.00	86.00	0.30	88°	10	0.2	13500			
17.00	03C 03P	34.00	20	0.60	0.00	0.25	880-D1700L20-02	20.00	52.63	103.00	38.00	0.36	88°	10	0.2	33000	880-0303W05H-P-GM		
		51.00	20	0.60	0.00	0.25	880-D1700L20-03	20.00	68.63	119.00	54.00	0.36	88°	10	0.2	30000			
		68.00	20	0.60	0.00	0.40	880-D1700L20-04	20.00	85.66	136.00	71.00	0.33	88°	10	0.2	19000			
		85.00	20	0.60	0.00	0.40	880-D1700L20-05	20.00	102.69	153.00	88.00	0.30	88°	10	0.2	13500			

