

Recoil Kits/Tools Metric

Thread Size/Pitch	Kits	Installation Tools	Production Insertion Tools			Electric Mandrels	Tangbreak Tools	Extraction Tool	Gauges	
			Pre- Winder	Light - Winder	Non - Captive				4H5H Tol.	5H MED
M36 - 3	37360	51125			57361					
M36 - 4	35360	51125							65364	65365
M39 - 2	38390	51250							68394	68395
M39 - 3	37390	51250							67394	67395
M39 - 4	35390	51250							65394	65395
M42 - 2	38420	51250							68424	68425
M42 - 3	37420	51250			57421				67424	67425
M42 - 4	35420-4	51250							65424-4	65425-4
M42 - 4.5	35420	51250			55421					
M45 - 3	N/A	51250								
M45 - 4.5	35450	51250							65424	65425
M48 - 3	N/A	51500								
M48 - 4	N/A	51500								
M48 - 5	N/A	51500								
M52 - 3	N/A	51500			57421					
M52 - 5	N/A	51500			55521					

Recoil Kits/Tools Unified

Thread Size/Pitch UNC	Kits	Installation Tools	Production Insertion Tools			Electric Mandrels	Tangbreak Tools	Extraction Tool	Gauges	
			Pre- Winder	Mandrel	Light - Weight				Non - Captive	3BCLOSE
*#2 - 56	33528	50061-17	53521		53522U	53527B	59060M		63523	63522
*#3 - 48	33538	50069-17	53531	53536	53532U		59070M		63533	63532
*#4 - 40	33548	50077-17	53541		53542U	53547B	59100M	50002	63543	63542
*#5 - 40	33558	50089-18	53551		53542U		59090M	50002	63553	63552
*#6 - 32	33568	50095-16	53561		53562U	53576B	59100M	50002	63563	63562
*#8 - 32	33588	50125-14	53581		53582U	53587B	59130M	50002	63583	63582
*#10 - 24	33608	50140-11	53601		53602U	53607B	59140M	50002	63603	63602
*#12 - 24	33628	50156-10	53621		53622U		59160M	50002	63623	63622
*1/4 - 20	33048	50188-10	53041		53042U	53047B	59190M	50002	63043	63042
*5/16 - 18	33058	50219-8	53051		53052U	53057B	59220M	50002	63053	63052
*3/8 - 16	33068	50281-4	53061		53062U	53067B	59280M	50002	63063	63062
*7/16 - 14	33078	50344-3	53071		53072U	53077B	59310M	50003	63073	63072
*1/2 - 13	33088	50375-2	53081		53082U	53087B	59380M	50003	63083	63082
9/16 - 12	33098	50438-0	53091	53096				50003	63093	63092
5/8 - 11	33108	50500-0		53106		53101		50003	63103	63102
11/16 - 11	33110	50500-0				53111		50003	63113	63112
3/4 - 10	33128	50591-0		53126		53121		50003	63123	63122
7/8 - 9	33140	50688		53146		53141		50003	63143	63142
1" - 8	33160	50750		53166		53161		50003	63163	63162
1 1/8 - 7	33180	50875		53186				50004	63183	63182
1 1/4 - 7	33200	51000		53206				50004	63203	63202
1 3/8 - 6	33220	51063		53226				50004	63223	63222
1 1/2 - 6	33240	51125		53246				50004	63243	63242

* Drill and magnetic tangbreak tool included