



| GROUP | PCRP |
|-----------------|---------------------|
| INSERT TYPE | WIRE THREAD |
| INSERT MATERIAL | 304 STAINLESS STEEL |
| STYLE | FREE RUNNING |

| METRIC COARSE | | | | | | | | | | |
|---------------|------|------------------|---------|----|--------|------------------|--------|------------------|--------|------------------|
| | | | | | | | | | | |
| MM | MM | INSTALLED LENGTH | # | \$ | PART # | \$ | PART # | \$ | PART # | |
| 2.00 | 0.40 | 1.0D | 2.00MM | 10 | 10.22 | 3520-2.00X1.0DP | | | | |
| 2.00 | 0.40 | 1.5D | 3.00MM | 10 | | | 11.25 | 3520-2.00X1.5DP | | |
| 2.00 | 0.40 | 2.0D | 4.00MM | 10 | | | | | 11.95 | 3520-2.00X2.0DP |
| 2.20 | 0.45 | 1.0D | 2.20MM | 10 | 9.21 | 3520-2.20X1.0DP | | | | |
| 2.20 | 0.45 | 1.5D | 3.30MM | 10 | | | 9.89 | 3520-2.20X1.5DP | | |
| 2.20 | 0.45 | 2.0D | 4.40MM | 10 | | | | | 10.22 | 3520-2.20X2.0DP |
| 2.50 | 0.45 | 1.0D | 2.50MM | 10 | 8.35 | 3520-2.50X1.0DP | | | | |
| 2.50 | 0.45 | 1.5D | 3.75MM | 10 | | | 8.89 | 3520-2.50X1.5DP | | |
| 2.50 | 0.45 | 2.0D | 5.00MM | 10 | | | | | 9.36 | 3520-2.50X2.0DP |
| 3.00 | 0.50 | 1.0D | 3.00MM | 10 | 8.35 | 3520-3.00X1.0DP | | | | |
| 3.00 | 0.50 | 1.5D | 4.50MM | 10 | | | 8.89 | 3520-3.00X1.5DP | | |
| 3.00 | 0.50 | 2.0D | 6.00MM | 10 | | | | | 9.36 | 3520-3.00X2.0DP |
| 3.50 | 0.60 | 1.0D | 3.50MM | 10 | 8.86 | 3520-3.50X1.0DP | | | | |
| 3.50 | 0.60 | 1.5D | 5.25MM | 10 | | | 9.53 | 3520-3.50X1.5DP | | |
| 3.50 | 0.60 | 2.0D | 7.00MM | 10 | | | | | 10.22 | 3520-3.50X2.0DP |
| 4.00 | 0.70 | 1.0D | 4.00MM | 10 | 8.35 | 3520-4.00X1.0DP | | | | |
| 4.00 | 0.70 | 1.5D | 6.00MM | 10 | | | 8.89 | 3520-4.00X1.5DP | | |
| 4.00 | 0.70 | 2.0D | 8.00MM | 10 | | | | | 9.36 | 3520-4.00X2.0DP |
| 5.00 | 0.80 | 1.0D | 5.00MM | 10 | 8.35 | 3520-5.00X1.0DP | | | | |
| 5.00 | 0.80 | 1.5D | 7.50MM | 10 | | | 8.89 | 3520-5.00X1.5DP | | |
| 5.00 | 0.80 | 2.0D | 10.00MM | 10 | | | | | 9.36 | 3520-5.00X2.0DP |
| 6.00 | 1.00 | 1.0D | 6.00MM | 10 | 9.15 | 3520-6.00X1.0DP | | | | |
| 6.00 | 1.00 | 1.5D | 9.00MM | 10 | | | 10.03 | 3520-6.00X1.5DP | | |
| 6.00 | 1.00 | 2.0D | 12.00MM | 10 | | | | | 10.58 | 3520-6.00X2.0DP |
| 7.00 | 1.00 | 1.0D | 7.00MM | 10 | 9.36 | 3520-7.00X1.0DP | | | | |
| 7.00 | 1.00 | 1.5D | 10.50MM | 10 | | | 10.96 | 3520-7.00X1.5DP | | |
| 7.00 | 1.00 | 2.0D | 14.00MM | 10 | | | | | 12.07 | 3520-7.00X2.0DP |
| 8.00 | 1.25 | 1.0D | 8.00MM | 10 | 9.67 | 3520-8.00X1.0DP | | | | |
| 8.00 | 1.25 | 1.5D | 12.00MM | 10 | | | 10.96 | 3520-8.00X1.5DP | | |
| 8.00 | 1.25 | 2.0D | 16.00MM | 10 | | | | | 12.07 | 3520-8.00X2.0DP |
| 9.00 | 1.25 | 1.0D | 9.00MM | 10 | 13.61 | 3520-9.00X1.0DP | | | | |
| 9.00 | 1.25 | 1.5D | 13.50MM | 10 | | | 15.40 | 3520-9.00X1.5DP | | |
| 9.00 | 1.25 | 2.0D | 18.00MM | 10 | | | | | 17.57 | 3520-9.00X2.0DP |
| 10.00 | 1.50 | 1.0D | 10.00MM | 10 | 13.61 | 3520-10.00X1.0DP | | | | |
| 10.00 | 1.50 | 1.5D | 15.00MM | 10 | | | 15.40 | 3520-10.00X1.5DP | | |
| 10.00 | 1.50 | 2.0D | 20.00MM | 10 | | | | | 17.57 | 3520-10.00X2.0DP |
| 11.00 | 1.50 | 1.0D | 11.00MM | 10 | 19.88 | 3520-11.00X1.0DP | | | | |
| 11.00 | 1.50 | 1.5D | 16.50MM | 10 | | | 21.50 | 3520-11.00X1.5DP | | |
| 11.00 | 1.50 | 2.0D | 22.00MM | 10 | | | | | 25.08 | 3520-11.00X2.0DP |
| 12.00 | 1.75 | 1.0D | 12.00MM | 10 | 19.88 | 3520-12.00X1.0DP | | | | |
| 12.00 | 1.75 | 1.5D | 18.00MM | 10 | | | 21.50 | 3520-12.00X1.5DP | | |
| 12.00 | 1.75 | 2.0D | 24.00MM | 10 | | | | | 25.08 | 3520-12.00X2.0DP |
| 13.00 | 1.75 | 1.0D | 13.00MM | 5 | 19.91 | 3520-13.00X1.0DP | | | | |
| 13.00 | 1.75 | 1.5D | 19.50MM | 5 | | | 25.50 | 3520-13.00X1.5DP | | |
| 13.00 | 1.75 | 2.0D | 26.00MM | 5 | | | | | 31.92 | 3520-13.00X2.0DP |
| 14.00 | 2.00 | 1.0D | 14.00MM | 5 | 13.28 | 3520-14.00X1.0DP | | | | |
| 14.00 | 2.00 | 1.5D | 21.00MM | 5 | | | 17.04 | 3520-14.00X1.5DP | | |
| 14.00 | 2.00 | 2.0D | 28.00MM | 5 | | | | | 21.28 | 3520-14.00X2.0DP |
| 15.00 | 2.00 | 1.0D | 15.00MM | 5 | 17.04 | 3520-15.00X1.0DP | | | | |
| 15.00 | 2.00 | 1.5D | 22.50MM | 5 | | | 20.97 | 3520-15.00X1.5DP | | |
| 15.00 | 2.00 | 2.0D | 30.00MM | 5 | | | | | 26.87 | 3520-15.00X2.0DP |