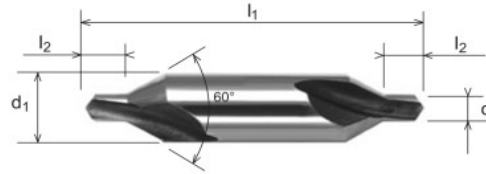




Centre Drills - Form A



Codes

114, 115

Properties

M INCH	DIN 333 METRIC	BS 328 INCH
HSS		FORM A
BRIGHT FINISH		

Suited Materials

GENERAL

d	d ₁	l ₂	l ₁	Code
METRIC				
0.8	3.15	1.1	25	1140080
1	3.15	1.3	31.5	1140100
(1.25)	3.15	1.6	31.5	1140125
1.6	4	2	35.5	1140160
2	5	2.5	40	1140200
2.5	6.3	3.1	45	1140250
3.15	8	3.9	50	1140315
4	10	5	56	1140400
(5)	12.5	6.3	63	1140500
6.3	16	8	71	1140630
(8)	20	10.1	80	1140800
10	25	12.8	100	1141000

Ref. Number	d	d ₁	l ₂	l ₁	Code
INCH					
BS 1	1.19	3.18	1.8	38	1150119
BS 2	1.59	4.76	2.2	45	1150159
BS 3	2.38	6.35	3.6	51	1150238
BS 4	3.18	7.94	4.4	57	1150318
BS 5	4.76	11.11	6.8	64	1150476
BS 6	6.35	15.88	8.7	76	1150635
BS 7	7.94	19.05	11.1	89	1150754



Description	Ref No.	Code
Centre Drill Set - TiN Coated	115S	1150000T
THIS SET CONTAINS:		
BS2 - 1150159T		
BS3 - 1150238T		
BS4 - 1150318T		
BS5 - 1150476T		
BS6 - 1150635T		



STRAIGHT SHANK DRILLS

() Non-recommended sizes, and should be avoided whenever possible.