

G-LIST No. | FL1082

# インデキサブルドリル 2Dタイプ

INDEXABLE DRILL 2D TYPE

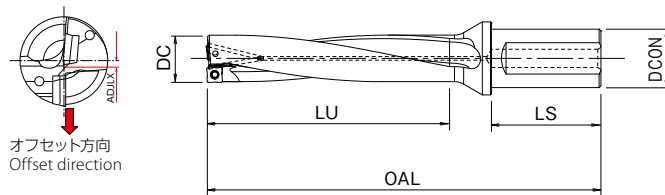
**P2D**

切削条件 Cutting Conditions | **P.409**

2D深さの穴加工を安定して行えるドリルです。  
It drills 2D holes in a stable manner.

■加工径最大調整量

Max Offset Amount of Effective Dia.



油穴付き with Coolant Hole



単位:mm Unit:mm

ツールNo. EDP No.	呼び Designation	外径 DC	全長 OAL	有効加工長さ LU	シャンク径 DCON	シャンク長 LS	最大オフセット量 ADJLX	最大加工径 DCX	適用インサート Applicable Inserts	在庫 Stock	標準価格 (Yen)				
7803180	P2D1200FS20M03	12	87	24	20	50	0.4	12.8	①	C	37,900				
7803181	P2D1250FS20M03	12.5	88	25				13.3			37,900				
7803182	P2D1300FS20M03	13	89	26				0.3			13.6	37,900			
7803183	P2D1350FS20M03	13.5	90	27			0.2	13.9			37,900				
7803184	P2D1400FS20M03	14	91	28				14.4			37,900				
7803185	P2D1450FS20M03	14.5	92	29				0.1			14.7	37,900			
7803117	P2D1500FS20M04	15	95	30			0.4	15.8			37,900				
7803118	P2D1550FS20M04	15.5	96	31				0.3			16.1	37,900			
7803119	P2D1600FS20M04	16	97	32							16.6	37,900			
7803120	P2D1650FS20M04	16.5	98	33			17.1				37,900				
7803121	P2D1700FS20M05	17	102	34			0.6	18.2			37,900				
7803122	P2D1750FS20M05	17.5	103	35				0.5			18.5	37,900			
7803190	P2D1750FS25M05		109		19.0	37,900									
7803123	P2D1800FS25M05	18	110	36	0.4	19.3	37,900								
7803124	P2D1850FS25M05	18.5	111	37		0.6	20.2	37,900							
7803125	P2D1900FS25M06	19	112	38			20.5	37,900							
7803126	P2D1950FS25M06	19.5	113	39	0.5		20.8	37,900							
7803127	P2D2000FS25M06	20	114	40		0.4	21.3	37,900							
7803128	P2D2050FS25M06	20.5	115	41			22.2	37,900							
7803129	P2D2100FS25M07	21	121	42	0.6		22.7	37,900							
7803130	P2D2150FS25M07	21.5	122	43		0.5	23.0	37,900							
7803131	P2D2200FS25M07	22	123	44			23.5	37,900							
7803132	P2D2250FS25M07	22.5	124	45	0.4		23.8	37,900							
7803133	P2D2300FS25M07	23	125	46		0.3	24.1	37,900							
7803191	P2D2350FS25M07	23.5	126	47			25	56	0.7	26.4	42,000				
7803134	P2D2350FS32M07		130		25							56	26.7	42,000	
7803192	P2D2400FS25M07	24	127	48	32	60						0.5	27.0	42,000	
7803135	P2D2400FS32M07		131				25	56	0.4	27.5	27.8				42,000
7803193	P2D2450FS25M07		24.5												
7803136	P2D2450FS32M07	132		25	56	0.7						26.4	42,000		
7803194	P2D2500FS25M08	25	129				50	32	60	0.6	26.7			42,000	
7803137	P2D2500FS32M08		133	25	56	0.5						27.0	27.5		42,000
7803195	P2D2550FS25M08		25.5												
7803138	P2D2550FS32M08	134					32	60	0.5	27.0	27.5			42,000	
7803139	P2D2600FS32M08	26	135	52	0.4	27.8						42,000			
7803140	P2D2650FS32M08	26.5	136	53									0.3		28.6
7803141	P2D2700FS32M08	27	137	54			0.2	28.9	42,000						
7803142	P2D2800FS32M08	28	139	56	0.2	28.9				42,000					
7803143	P2D2850FS32M08	28.5	140	57											

1. レンチは別途ご購入下さい。  
青字 = 切削タップ下穴

1. The wrenches are sold separately from the cutters.  
Blue = tap drill hole for cutting taps

次ページへ  
外径 DC 29 ~ 63 NEXT

手書きメモや付箋等、機能充実のWEBカタログ ▶▶▶ P.6

A、B、C、D=標準在庫品 A、B、C、D=Standard stock item. □=特定代理店在庫品 □=Stocked by specific distributors. Contact us for price & availability.