

G-LIST No. | DW1107

油穴付き超硬ドリル 3Dタイプ

CARBIDE DRILL WITH INTERNAL COOLANT SUPPLY 3D TYPE

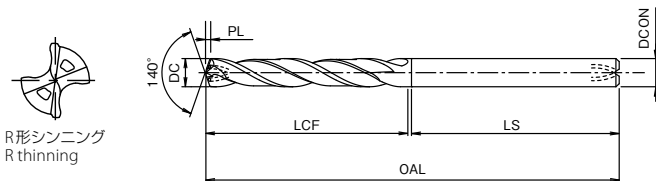


ADO-SUS-3D

切削条件 Cutting Conditions | P.389

切れ味重視の刃先形状、新型溝形状、新型オイルホール形状「MEGA COOLER」を採用し、高能率条件下でも「安定した加工」と「長寿命化」を実現。

Stable performance and long tool life are possible even under high feed rates by featuring sharp cutting edges, new flute geometry, and the new coolant hole shape the "MEGA COOLER".



R形シンニング R thinning

* 新型オイルホール形状はφ6を超えるサイズから適用。

* New coolant hole shape applies only to diameter sizes over 6mm.



単位:mm Unit:mm

ツールNo. EDP No.	直径-シャン径 DC - DCON	溝長 LCF	全長 OAL	シャン径 DCON	シャン径 LS	先端 PL	在庫 Stock	重量 (g)	標準価格 (Yen)
8665200	2 - 3	12	66	3	51.1	0.4	●	7	9,230
8665210	2.1 - 3	13			51.3	0.4	●	7	9,230
8665220	2.2 - 3	14			49.5	0.4	●	7	9,230
8665230	2.3 - 3				49.7	0.4	●	7	9,230
8665240	2.4 - 3	15			48.9	0.4	●	7	9,230
8665250	2.5 - 3				49.1	0.5	●	7	9,230
8665260	2.6 - 3	16			48.3	0.5	●	7	9,230
8665270	2.7 - 3				47.4	0.5	●	7	9,230
8665280	2.8 - 3	17			47.6	0.5	●	13	9,230
8665283	2.83 - 3				47.7	0.5	●	13	9,230
8665287	2.87 - 3	18			46.8	0.5	●	13	9,230
8665290	2.9 - 3				46.8	0.5	●	13	9,230
8665300	3 - 3	19			47	0.5	●	13	9,230
8665310	3.1				52.3	0.6	●	13	9,890
8665315	3.15	52.4			0.6	●	13	9,890	
8665320	3.2	20			51.5	0.6	●	13	9,890
8665326	3.26(#30)				51.6	0.6	●	13	9,890
8665330	3.3	21			51.7	0.6	●	13	9,890
8665340	3.4		50.9	0.6	●	13	9,890		
8665350	3.5	22	51.1	0.6	●	13	9,890		
8665360	3.6		50.3	0.7	●	13	10,500		
8665370	3.7	23	49.4	0.7	●	13	10,500		
8665373	3.73		49.5	0.7	●	13	10,500		
8665375	3.75	24	49.5	0.7	●	13	10,500		
8665380	3.8		49.6	0.7	●	13	10,500		
8665390	3.9	25	48.8	0.7	●	13	10,500		
8665400	4		49	0.7	●	13	10,500		
8665410	4.1 - 5	26	5	52.3	0.7	●	19	11,300	
8680410	4.1		6	50.5	0.7	●	26	11,300	
8665420	4.2 - 5	27	5	51.5	0.8	●	19	11,300	
8680420	4.2		6	49.6	0.8	●	26	11,300	
8665430	4.3 - 5	28	5	51.7	0.8	●	19	11,300	
8680430	4.3		6	49.8	0.8	●	25	11,300	
8665440	4.4 - 5	29	5	50.9	0.8	●	19	11,300	
8680440	4.4		6	49	0.8	●	25	11,300	
8680445	4.45	30	6	49.1	0.8	●	26	11,300	
8665450	4.5 - 5		5	51.1	0.8	●	19	11,300	
8680450	4.5	6	49.2	0.8	●	26	11,300		
8665460	4.6 - 5	31	5	50.3	0.8	●	19	12,100	
8680460	4.6		6	48.4	0.8	●	26	12,100	
8680465	4.65	32	6	48.5	0.8	●	26	12,100	
8665470	4.7 - 5		5	49.4	0.9	●	19	12,100	
8680470	4.7	6	47.6	0.9	●	26	12,100		
8665480	4.8 - 5	33	5	49.6	0.9	●	20	12,100	
8680480	4.8		6	47.8	0.9	●	26	12,100	
8665485	4.85(#11)	34	6	47.9	0.9	●	25	12,100	
8665490	4.9 - 5		5	48.8	0.9	●	20	12,100	

ツールNo. EDP No.	直径-シャン径 DC - DCON	溝長 LCF	全長 OAL	シャン径 DCON	シャン径 LS	先端 PL	在庫 Stock	重量 (g)	標準価格 (Yen)	
8680490	4.9	30	80	6	46.9	0.9	●	28	12,100	
8665500	5 - 5	25			5	54	0.9	●	21	12,100
8680500	5				52.1	0.9	●	28	12,100	
8665510	5.1	26			53.3	0.9	●	27	12,800	
8665520	5.2				53.5	0.9	●	28	12,800	
8665525	5.25	27			52.6	1	●	28	12,800	
8665530	5.3				52.7	1	●	28	12,800	
8665540	5.4	28			52.9	1	●	28	12,800	
8665550	5.5				52.1	1	●	28	12,800	
8680555	5.55	29			52.2	1	●	28	13,400	
8665560	5.6				52.3	1	●	28	13,400	
8665570	5.7	30			51.4	1	●	28	13,400	
8665580	5.8				51.6	1.1	●	28	13,400	
8665590	5.9	31			50.8	1.1	●	28	13,400	
8665600	6				51	1.1	●	28	13,400	
8665610	6.1 - 7	32			7	56	1.1	●	38	13,400
8680610	6.1				8	52.5	1.1	●	47	13,400
8665620	6.2 - 7	33			7	56	1.1	●	38	13,400
8680620	6.2		8	52.6	1.1	●	47	13,400		
8665625	6.25 - 7	34	7	55	1.1	●	38	13,400		
8665630	6.3 - 7		7	55	1.1	●	38	13,400		
8680630	6.3	35	8	51.8	1.1	●	47	13,400		
8665635	6.35(#4) - 6.35		6.35	55	1.2	●	33	13,400		
8665640	6.4 - 7	36	7	55	1.2	●	39	13,400		
8680640	6.4		8	52	1.2	●	47	13,400		
8665650	6.5 - 7	37	7	54	1.2	●	39	13,400		
8680650	6.5		8	51.2	1.2	●	47	13,400		
8665660	6.6 - 7	38	7	54	1.2	●	39	14,200		
8680660	6.6		8	51.4	1.2	●	47	14,200		
8665670	6.7 - 7	39	7	53	1.2	●	39	14,200		
8680670	6.7		8	50.6	1.2	●	47	14,200		
8665675	6.75 - 7	40	7	53	1.2	●	39	14,200		
8665680	6.8 - 7		8	50.8	1.2	●	47	14,200		
8665690	6.9 - 7	41	7	52	1.3	●	39	14,200		
8680690	6.9		8	49.9	1.3	●	47	14,200		
8665700	7 - 7	42	7	52	1.3	●	39	15,000		
8680700	7		50.1	1.3	●	47	15,000			
8665710	7.1	43	57	1.3	●	51	15,000			
8665720	7.2		57	1.3	●	51	15,000			
8665725	7.25	44	56	1.3	●	51	15,000			
8665730	7.3		56	1.3	●	51	15,000			
8665740	7.4	45	56	1.3	●	51	15,000			
8680745	7.45		55	1.4	●	51	15,000			
8665750	7.5	46	55	1.4	●	51	15,000			
8680755	7.55		55	1.4	●	52	15,900			
8665760	7.6	55	1.4	●	51	15,900				

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直径 DC 7.7~13.1 NEXT



OSGアプリならバーコードをスキャンするだけで切削条件が見れる ▶▶▶ P.6

在庫記号について Inventory symbols
 ● = 標準在庫品 Standard stock item
 ○ = 準標準在庫品(在庫をご確認下さい。) Limited standard stock item
 ▲ = 新製品及び後継品へ切り替え生産(在庫をご確認下さい。) Scheduled to be replaced by new product or successor item
 □ = 特定代理店在庫品 Stocked by specific distributors. Contact us for price & availability.
 △ = 生産中止品(在庫をご確認下さい。) Discontinued item