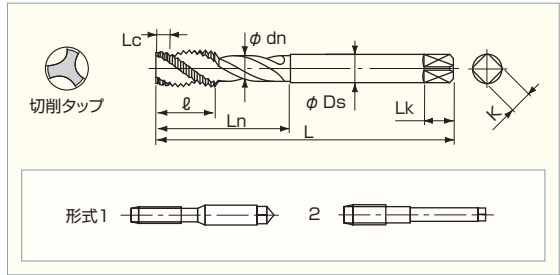


●広い加工領域で長寿命でバラツキの少ない高性能な新しい汎用タップです。

High performance taps which have long tool life and stable tapping in various cutting conditions.
New general-purpose tap series for blind holes.



LIST 6850

オーダ方法

ZSP 記号

単位 (Unit) : mm / 円 (¥)

記号 Code No.	呼び Thread Size	等級 TAP Limit	食付(P) Lc (P)	全長 L	ねじ長 ℓ	溝数 Flutes	シャンク径 Ds	首下長さ Ln	首径 dn	形式 Type	在庫 Stock	参考価格 Price
3M0.5R	M3 × 0.5	REG P1	2.5	46	5.6	3	4.0	20	2.35	1	●	1,520
3M0.5R+1		REG+1 P2										1,590
3M0.5R+2		REG+2 P3										1,590
3M0.35R	M3 × 0.35	REG P1	2.5	46	4.4	3	4.0	20	2.55	1	●	2,600
3M0.35R+1		REG+1 P2										2,740
4M0.7R	M4 × 0.7	REG P2	2.5	52	8.1	3	5.0	23	3.15	1	●	1,440
4M0.7R+1		REG+1 P3										1,510
4M0.7R+2		REG+2 P4										1,510
4M0.5R	M4 × 0.5	REG P1	2.5	52	6.1	3	5.0	23	3.35	1	●	2,330
4M0.5R+1		REG+1 P2										2,430
5M0.8R	M5 × 0.8	REG P2	2.5	60	9.4	3	5.5	26	4.05	1	●	1,430
5M0.8R+1		REG+1 P3										1,500
5M0.8R+2		REG+2 P4										1,500
5M0.5R	M5 × 0.5	REG P1	2.5	60	6.1	3	5.5	26	4.35	1	●	2,250
5M0.5R+1		REG+1 P2										2,360
6M1R	M6 × 1	REG P2	2.5	62	12.0	3	6.0	29	4.75	1	●	1,530
6M1R+1		REG+1 P3										1,600
6M1R+2		REG+2 P4										1,600
6M0.75R	M6 × 0.75	REG P2	2.5	62	9.2	3	6.0	29	5.05	1	●	2,080
6M0.75R+1		REG+1 P3										2,180
6M0.5R	M6 × 0.5	REG P1	2.5	62	6.1	3	6.0	29	5.35	1	●	2,600
6M0.5R+1		REG+1 P2										2,730
8M1.25R	M8 × 1.25	REG P2	2.5	70	15.4	3	6.2	33	6.55	2	●	2,180
8M1.25R+1		REG+1 P3										2,290
8M1.25R+2		REG+2 P4										2,290
8M1R	M8 × 1	REG P2	2.5	70	12.4	3	6.2	27	6.75	2	●	2,690
8M1R+1		REG+1 P3										2,830
8M0.75R	M8 × 0.75	REG P2	2.5	70	9.2	3	6.2	24.5	7.05	2	●	3,130
8M0.75R+1		REG+1 P3										3,280
10M1.5R	M10 × 1.5	REG P2	2.5	75	18.9	3	7.0	37	8.25	2	●	2,720
10M1.5R+1		REG+1 P3										2,860
10M1.5R+2		REG+2 P4										2,860
10M1.25R	M10 × 1.25	REG P2	2.5	75	15.7	3	7.0	33	8.55	2	●	2,720
10M1.25R+1		REG+1 P3										2,860
10M1R	M10 × 1	REG P2	2.5	75	12.4	3	7.0	27	8.75	2	●	3,410
10M1R+1		REG+1 P3										3,570
10M0.75R	M10 × 0.75	REG P2	2.5	75	9.2	3	7.0	25	9.05	2	●	4,300
10M0.75R+1		REG+1 P3										4,410
12M1.75R	M12 × 1.75	REG P3	2.5	82	22.4	3	8.5	42	9.95	2	●	3,640
12M1.75R+1		REG+1 P4										3,810
12M1.75R+2		REG+2 P5										3,810
12M1.5R	M12 × 1.5	REG P2	2.5	82	20.9	3	8.5	40	10.25	2	●	3,640
12M1.5R+1		REG+1 P3										3,810
12M1.25R	M12 × 1.25	REG P2	2.5	82	17.2	3	8.5	35	10.55	2	●	3,640
12M1.25R+1		REG+1 P3										3,810
12M1R	M12 × 1	REG P2	2.5	82	13.5	3	8.5	33	10.75	2	●	4,510
12M1R+1		REG+1 P3										4,730

●: 標準在庫品 Stocked items (2016年11月25日発売 will be released on November 25th, 2016)
・シャンク四角部寸法 K、Lk は B-44 を参照 Refer to B-44 for the square portion size of shank