

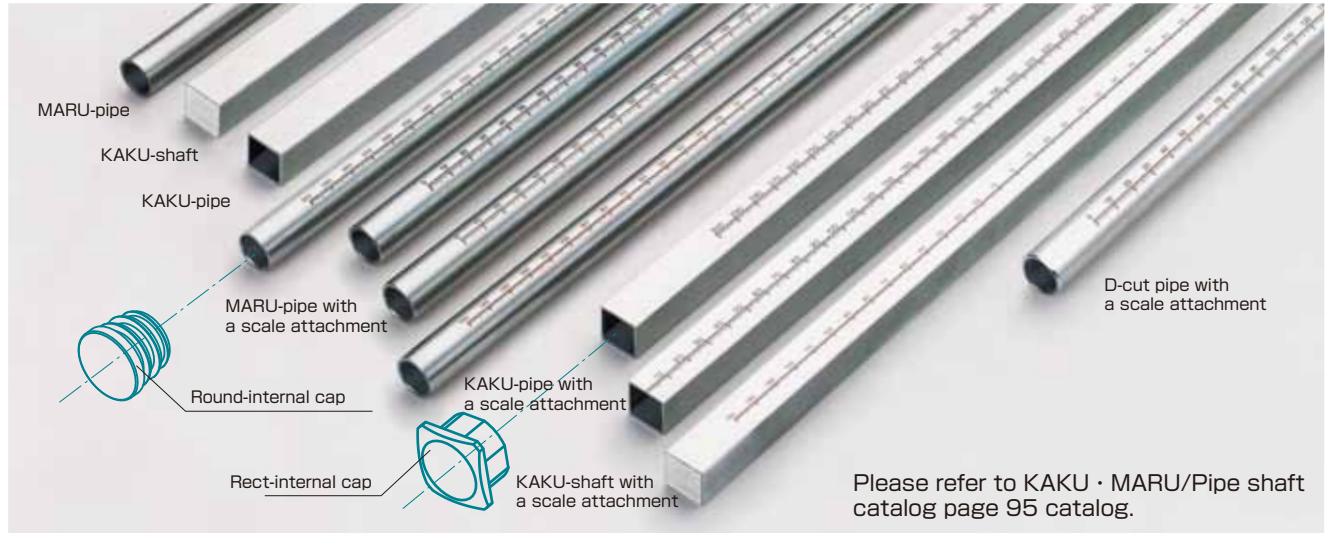
Accessories

The standardization is possible with the O standard of the outside diameter/Miyoshi original product

KAKU · MARU · PIPE (□6~25 11 sizes · ϕ 6~35 14 sizes) Stainless SUS304

A tolerance of the outside diameter is made to match the one of PIJON's (Clamp) inside diameter. The outside diameter is finished with a minus tolerance, and the accuracy is raised by grinding processing.

When a positioning is needed, please use the pipe and the shaft "with a scale".



Accessories

Round-internal cap(black)	Round-internal cap(black)	Round-internal cap(SUS304)	Rect-internal cap																																																																																																																																					
<p>Material=resin 1 bag for 4 parts</p> <table border="1"> <thead> <tr> <th>Part No.</th> <th>ϕD</th> <th>t</th> <th>H</th> <th>adaptive pipe</th> </tr> </thead> <tbody> <tr><td>PM217</td><td>10</td><td>3</td><td>9</td><td>ϕ 9</td></tr> <tr><td>PM317</td><td>13</td><td>3</td><td>14</td><td>ϕ 13</td></tr> <tr><td>PM517</td><td>20</td><td>5</td><td>14</td><td>ϕ 19</td></tr> <tr><td>PM617</td><td>25</td><td>5</td><td>15</td><td>ϕ 25</td></tr> </tbody> </table>	Part No.	ϕ D	t	H	adaptive pipe	PM217	10	3	9	ϕ 9	PM317	13	3	14	ϕ 13	PM517	20	5	14	ϕ 19	PM617	25	5	15	ϕ 25	<p>Material=resin 1 bag for 2 parts</p> <table border="1"> <thead> <tr> <th>Part No.</th> <th>ϕD</th> <th>t</th> <th>H</th> <th>adaptive pipe</th> </tr> </thead> <tbody> <tr><td>PMC10</td><td>9.9</td><td>1</td><td>6</td><td>ϕ 10</td></tr> <tr><td>PMC12</td><td>11.9</td><td>1.5</td><td>8</td><td>ϕ 12</td></tr> <tr><td>PMC15</td><td>14.9</td><td>2</td><td>10</td><td>ϕ 15</td></tr> <tr><td>PMC16</td><td>15.9</td><td>2</td><td>10</td><td>ϕ 16</td></tr> <tr><td>PMC20</td><td>19.8</td><td>2.5</td><td>12.5</td><td>ϕ 20</td></tr> </tbody> </table>	Part No.	ϕ D	t	H	adaptive pipe	PMC10	9.9	1	6	ϕ 10	PMC12	11.9	1.5	8	ϕ 12	PMC15	14.9	2	10	ϕ 15	PMC16	15.9	2	10	ϕ 16	PMC20	19.8	2.5	12.5	ϕ 20	<p>If fit is concerned, adhesion is recommended as this is metal cap.</p> <table border="1"> <thead> <tr> <th>Part No.</th> <th>ϕD</th> <th>H</th> <th>t</th> <th>ϕd</th> <th>adaptive pipe</th> </tr> </thead> <tbody> <tr><td>PM817</td><td>29.9</td><td>15</td><td>3</td><td>25</td><td>ϕ 30</td></tr> <tr><td>PM917</td><td>31.9</td><td>16</td><td>3</td><td>27</td><td>ϕ 32</td></tr> <tr><td>PM1017</td><td>34.9</td><td>18</td><td>4</td><td>30</td><td>ϕ 35</td></tr> </tbody> </table>	Part No.	ϕ D	H	t	ϕ d	adaptive pipe	PM817	29.9	15	3	25	ϕ 30	PM917	31.9	16	3	27	ϕ 32	PM1017	34.9	18	4	30	ϕ 35	<p>If fit is concerned, adhesion is recommended as this is metal cap.</p> <table border="1"> <thead> <tr> <th>Part No.</th> <th>A</th> <th>B</th> <th>C</th> <th>t</th> <th>adaptive pipe</th> </tr> </thead> <tbody> <tr><td>ECA10</td><td>9.8</td><td>8</td><td>5</td><td>1.5</td><td>\square10</td></tr> <tr><td>ECA12</td><td>11.8</td><td>10</td><td>6</td><td>2</td><td>\square12</td></tr> <tr><td>ECA16</td><td>15.8</td><td>14</td><td>8</td><td>2</td><td>\square16</td></tr> <tr><td>ECA20</td><td>19.8</td><td>17</td><td>10</td><td>3</td><td>\square20</td></tr> <tr><td>ECS10</td><td>9.8</td><td>8</td><td>5</td><td>1.5</td><td>\square10</td></tr> <tr><td>ECS12</td><td>11.8</td><td>10</td><td>6</td><td>2</td><td>\square12</td></tr> <tr><td>ECS16</td><td>15.8</td><td>14</td><td>8</td><td>2</td><td>\square16</td></tr> <tr><td>ECS20</td><td>19.8</td><td>17</td><td>10</td><td>3</td><td>\square20</td></tr> </tbody> </table>	Part No.	A	B	C	t	adaptive pipe	ECA10	9.8	8	5	1.5	\square 10	ECA12	11.8	10	6	2	\square 12	ECA16	15.8	14	8	2	\square 16	ECA20	19.8	17	10	3	\square 20	ECS10	9.8	8	5	1.5	\square 10	ECS12	11.8	10	6	2	\square 12	ECS16	15.8	14	8	2	\square 16	ECS20	19.8	17	10	3	\square 20
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<p>In case of high-frequency for tightening</p> <p>Material=SUS304</p> <table border="1"> <thead> <tr> <th>Part No.</th> <th>M</th> <th>L</th> <th>L1</th> <th>A</th> <th>ϕd</th> </tr> </thead> <tbody> <tr><td>PM415</td><td>M4</td><td>25</td><td>15</td><td>40</td><td>4</td></tr> <tr><td>PM415L</td><td></td><td>29.5</td><td></td><td></td><td></td></tr> <tr><td>PM520</td><td>M5</td><td>32</td><td>20</td><td>50</td><td>5</td></tr> <tr><td>PM520L</td><td></td><td>36</td><td></td><td></td><td></td></tr> <tr><td>PM623</td><td>M6</td><td>37</td><td>23</td><td>60</td><td>6</td></tr> <tr><td>PM623L</td><td></td><td>41.5</td><td></td><td></td><td></td></tr> </tbody> </table>	Part No.	M	L	L1	A	ϕ d	PM415	M4	25	15	40	4	PM415L		29.5				PM520	M5	32	20	50	5	PM520L		36				PM623	M6	37	23	60	6	PM623L		41.5				<p>The repetitive operation becomes easy by using screw with handle.</p> <p>Material=SUM24L Unichrome</p> <p>PM0808(M8)</p> <p>PM1010(M10)</p> <table border="1"> <thead> <tr> <th>Part No.</th> <th>ϕD</th> <th>M</th> <th>L1</th> <th>L2</th> <th>A</th> <th>ϕd</th> <th>Corresponding turn stage</th> </tr> </thead> <tbody> <tr><td>PM0808</td><td>ϕ16</td><td>M 8</td><td>16</td><td>7</td><td>80</td><td>ϕ 8</td><td>MBR45-300R</td></tr> <tr><td>PM1010</td><td>ϕ18</td><td>M10</td><td>22</td><td>8</td><td>100</td><td>ϕ 10</td><td>MBR60-300R</td></tr> </tbody> </table>	Part No.	ϕ D	M	L1	L2	A	ϕ d	Corresponding turn stage	PM0808	ϕ 16	M 8	16	7	80	ϕ 8	MBR45-300R	PM1010	ϕ 18	M10	22	8	100	ϕ 10	MBR60-300R
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