

Stable Cutting (1st recommendation)

€: General Cutting (1st recommendation)
★: Unstable Cutting (1st recommendation)

○: Stable Cutting (2nd recommendation) ③: General Cutting (2nd recommendation) \$\\$\: Unstable Cutting (2nd recommendation)

3. Stable Stating (2nd recommendation)														dation,														
	Р	Steel		• *	0	3 8	₩		П	П	Т	П	Т	П	П				**	# C	0	0 0	00	(2)	Τ			
Workpiece Material	М	Stainless Steel								C	* *	•						E		(4)	13	0	0	0	\$\$			
	K	Cast Iron												#3	83					徐		0	0	0	(2)	0 3		0
	N	Non-ferrous Metal																							Ш	G	•	0
	S	Heat resistant Alloy, Titanium Alloy														9	*	0	00	(お)						G		0 C
Shape					Coated												Coated Cermet			met Carbide								
	Order Number		(ISO) Number		NEW	П					1	NEW	NEW		П			NEW										
				RE	15 25	115	35	00	15	25	5 2	25	15	22 02 02	15	32	25	25	RT	注 :	Z2	z	zz	25	E	<u> </u>	10	15
				(inch)	C61	090	999	H64	270	200	S73	S70	55	1057 1050	1050	P90	P90	1890 1890	P05	P15	P30	P25	P25	X25	Ti20	1100 11100	T90	MT9005 MT9015 TF15
					22	2	22	⊃ ≥	2	2 2 2	20	2 2	22	22	≥:	2 2	≥:	2	>>	>>:	5 ≥	4	>>	ZZ	2	II	~ ~	≥≥⊢
R/L-F	DEGX430.5RF		DEGX150402R-F	.008						ш										ш					Ш	*		
		EGX430.5LF	DEGX150402L-F	.008																						*		
Finish Cutting (For Aluminium Alloy)	DEGX431RF		DEGX150404R-F	.016																						*		
	DEGX431LF		DEGX150404L-F	.016						П			П							П					П	*		
R/L		DEGX430.5R	DEGX150402R	.008		П				П										П					П	•		
Medium Cutting (For Aluminium Alloy)	DEGX430.5L		DEGX150402L	.008		П				П										П			Т		П	•		
	DEGX431R		DEGX150404R	.016																П						•		
	DEGX431L		DEGX150404L	.016																П					П	•		
	DEGX432R		DEGX150408R	.031		П														П					П	•		

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