

Art. no.	M 2	M 2,5	M 3	M 3,5	M 4	M 5	M 6	M 8	M 10	M 12	M 14	M 16	M 18	M 20	M 22	M 24	M 27	M 30	
For Ensaf®	—	—	Nr. 4	Nr. 6	Nr. 8	Nr. 10	1/4"	5/16"	3/8"	7/16"	1/2"	5/8"	—	—	—	—	—	—	
Metric	...00 020.000	...00 025.000	...00 030.000	...00 035.000	...00 040.000	...00 050.000	...00 060.000	...00 080.000	...00 100.000	...00 120.000	...00 140.000	...00 160.000	...00 180.000	...00 200.000	...00 220.000	...00 240.000	...00 270.000	...00 300.000	
Whitworth	—	—	—	—	—	—	...00 525.000	...00 531.000	...00 537.000	...00 544.000	...00 550.000	...00 562.000	—	—	—	—	—	—	
UNC	—	—	...00 604.000	...00 606.000	...00 608.000	...00 610.000	...00 625.000	...00 631.000	...00 637.000	...00 644.000	...00 650.000	...00 662.000	—	—	—	—	—	—	
UNF	—	—	...00 704.000	...00 706.000	...00 708.000	...00 710.000	...00 725.000	...00 731.000	...00 737.000	...00 744.000	...00 750.000	...00 762.000	—	—	—	—	—	—	
Measurement table																			
Tool type 620 0... (short version), 620 1... (Variant for thin-walled ENSAF®) and 621 0... (long version), 621 1... (Variant for thin-walled ENSAF®)																			
E ₁	8	8	8	8	8	12,5	12,5	12,5	16	16	25	25	25	25	25	30	30	30	
SW	6,3	6,3	6,3	6,3	6,3	10	10	10	12,5	12,5	20	20	20	20	20	25	25	25	
B	78	78	78	78	78	95	95	95	118	118	145	145	145	169	169	198	198	198	
B ₁	40	40	40	40	40	50	50	50	60	60	60	60	60	60	60	60	60	60	
E	18	18	18	18	18	24	24	24	32	32	50	50	50	58	58	70	70	70	
E ₂	7	7	7	7	7	9	10	12	15	18	20	22	24	26	28	32	35	38	
Tool type 622 0... (short version, reinforced version for high installation torques) and 623 0... (long version, reinforced version for high installation torques)																			
E	○	○	○	○	○	36	36	36	43	43	○	○	○	○	○	○	○	○	
Tool type 630 0... (short version, hexagonal shaft) and 631 0... (long version, hexagonal shaft)																			
SW	11,11	11,11	11,11	11,11	11,11	11,11	11,11	11,11	11,11	11,11	11,11	11,11	11,11	—	—	—	—	—	
B	71	71	71	71	71	83	83	83	98	98	118	118	118	—	—	—	—	—	
Tool type 635 0... (short version, hexagonal shaft) and 636 0... (long version, hexagonal shaft)																			
SW	6,35	6,35	6,35	6,35	6,35	6,35	6,35	6,35	6,35	6,35	—	—	—	—	—	—	—	—	
B	66	66	66	66	66	78	78	78	93	93	—	—	—	—	—	—	—	—	
Tool type 640 0... (short version, morse taper shaft) and 641 0... (long version, morse taper shaft)																			
MK	MK0	MK0	MK0	MK0	MK0	MK2	MK2	MK2	MK3	MK3	MK4	MK4	MK4	MK4	MK4	MK4	MK4	MK4	
B	○	○	○	○	○	○	○	○	○	○	○	222,5	○	○	○	○	○	○	
Tool type 626 0... (short version, square socket shank) and 627 0... (long version, square socket shank)																			
SW	—	—	—	—	—	1/2"	1/2"	1/2"	1/2"	1/2"	1/2"	1/2"	1/2"	1/2"	1/2"	1/2"	1/2"	1/2"	
B	—	—	—	—	—	94,5	94,5	94,5	117,5	117,5	140,5	140,5	140,5	168,5	168,5	197,5	197,5	197,5	
Tool type 610 2..., type 610 3... (from M 8), type 610 4... (from M6) – (for ENSAF® with hexagon socket)																			
E	—	—	—	—	6	8	10	10	12	14	16	18	—	—	—	—	—	—	
B	—	—	—	—	80	90	100	100	110	125	125	125	—	—	—	—	—	—	
SW	—	—	—	—	4,9	6,2	8	8	9	11	12	15	—	—	—	—	—	—	
Tool type 610 0..., 612 0... (manual driving tools)																			
E	—	6	6	6	6	10	10	10	16	16	16	—	—	—	—	—	—	—	
B	—	55	55	60	60	75	75	75	95	95	95	—	—	—	—	—	—	—	
SW	—	5	5	5	5	8	8	8	12,5	12,5	12,5	—	—	—	—	—	—	—	

In order to obtain the length dimension of the extended tool versions, the specified dimensions B must be added in each case to the dimension B₁.

○ = available on request

Fig. 10