

III. PVC-U Pipes and Fittings for Drain and Vent

1. Pipes

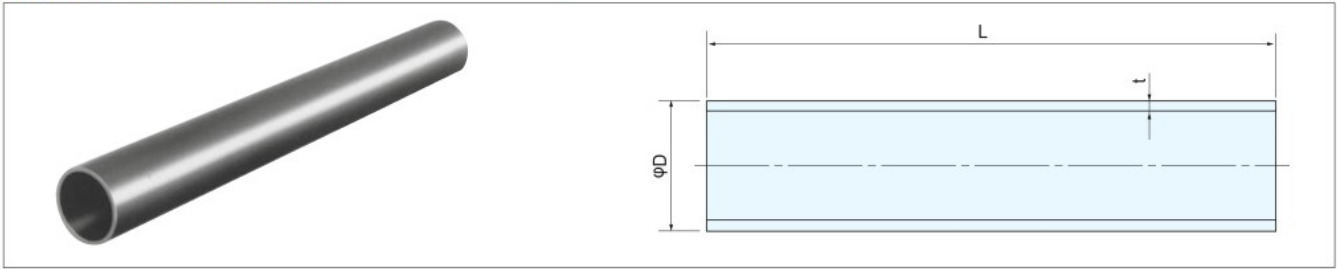
Pipes for General Purposes

Meaning of symbols

JIS K6741 : Product conforms to Japanese Industrial Standards JIS K6741

AS59 : Product conforms to Japan PVC Pipe and Fittings Association's standards AS59

Ⓜ : Product conforms to the manufacturer's standards



VP Pipes

Code No. 1001

Unit : mm

Nominal Dia.	Outside Dia.D			Thickness t		Approx. Inside Dia. (Reference)	Length L ±10	Reference Weight		Standards
	Basic Dimension	Max./Min. OD Tolerance	Average OD Tolerance	Min. Dimension	Tolerance			Weight/m kg/m	Weight/m kg/piece	
40	48	±0.3	±0.2	3.6	+0.8	40	4000	0.791	3.2	JIS K 6741
50	60	±0.4	±0.2	4.1	+0.8	51	4000	1.122	4.5	
65	76	±0.5	±0.3	4.1	+0.8	67	4000	1.445	5.8	
75	89	±0.5	±0.3	5.5	+0.8	77	4000	2.202	8.8	
100	114	±0.6	±0.4	6.6	+1.0	100	4000	3.409	13.6	
125	140	±0.8	±0.5	7.0	+1.0	125	4000	4.464	17.9	
150	165	±1.0	±0.5	8.9	+1.4	146	4000	6.701	26.8	
200	216	±1.3	±0.7	10.3	+1.4	194	4000	10.129	40.5	
250	267	±1.6	±0.9	12.7	+1.8	240	4000	15.481	61.9	
300	318	±1.9	±1.0	15.1	+2.2	286	4000	21.962	87.8	

Note For nominal diameter of 30, use VP pipes for water supply shown on page 5.

VU Pipes

Code No. 1005

Unit : mm

Nominal Dia.	Outside Dia.D		Thickness t		Approx. Inside Dia. (Reference)	Length L ±10	Reference Weight		Standards
	Basic Dimension	Average OD Tolerance	Min. Dimension	Tolerance			Weight/m kg/m	Weight/m kg/piece	
40	48	±0.2	1.8	+0.4	44	4000	0.413	1.7	JIS K 6741
50	60	±0.2	1.8	+0.4	56	4000	0.521	2.1	
65	76	±0.3	2.2	+0.6	71	4000	0.825	3.3	
75	89	±0.3	2.7	+0.6	83	4000	1.159	4.6	
100	114	±0.4	3.1	+0.8	107	4000	1.737	6.9	
125	140	±0.5	4.1	+0.8	131	4000	2.739	11.0	
150	165	±0.5	5.1	+0.8	154	4000	3.941	15.8	
200	216	±0.7	6.5	+1.0	202	4000	6.572	26.3	
250	267	±0.9	7.8	+1.2	250	4000	9.758	39.0	
300	318	±1.0	9.2	+1.4	298	4000	13.701	54.8	
350	370	±1.2	10.5	+1.4	348	4000	18.051	72.2	
400	420	±1.3	11.8	+1.6	395	4000	23.059	92.2	
450	470	±1.5	13.2	+1.8	442	4000	28.875	115.5	
500	520	±1.6	14.6	+2.0	489	4000	35.346	141.4	
600	630	±3.2	17.8	+2.8	592	4000	52.679	210.7	

Meaning of symbols

JIS K6739 : Product conforms to Japanese Industrial Standards JIS K6739

K-1 : Product conforms to Japan Sewage Works Association Standard JSWAS K-1

K-11 : Product conforms to Japan Sewage Works Association Standard JSWAS K-11

AS12 : Product conforms to Japan PVC Pipe and Fittings Association's standards AS12

AS38 : Product conforms to Japan PVC Pipe and Fittings Association's standards AS38

Ⓜ : Product conforms to the manufacturer's standards

2. DV and VU-DV Fittings

Common joint dimensions

