

HSSCo8, 4FLUTE LONG LENGTH (Center Cut)
HSSCo8, 4刃长刃 (过中心)

▶ Possible for deeper & wider cutting by using the much longer flutes.

▶ 通过使用更长的沟槽可以进行更深更宽的加工



Flat Shank	Page	Plain Shank	Page
END MILL HOLDER	D118 - 137	POWER MILLING CHUCK	D161 - 176
-	-	ER COLLET CHUCK	D73 - 115
-	-	SK SLIM CHUCK	D183 - 201

EDP No.		Mill Diameter	Shank Diameter	Length of Cut	Overall Length
UNCOATED	TIAIN	直径	柄径	刃长	全长
E2659030	EQ659030	3.0	6	15	60
E2659040	EQ659040	4.0	8	20	70
E2659050	EQ659050	5.0	8	25	75
E2659060	EQ659060	6.0	8	25	75
E2659070	EQ659070	7.0	10	35	90
E2659080	EQ659080	8.0	10	35	90
E2659090	EQ659090	9.0	10	45	100
E2659100	EQ659100	10.0	10	45	100
E2659110	EQ659110	11.0	12	55	115
E2659120	EQ659120	12.0	12	55	115
E2659130	EQ659130	13.0	12	55	115
E2659140	EQ659140	14.0	16	55	120
E2659150	EQ659150	15.0	16	65	130
E2659160	EQ659160	16.0	16	65	130
E2659170	EQ659170	17.0	16	65	130
E2659180	EQ659180	18.0	16	65	130
E2659190	EQ659190	19.0	20	75	145
E2659200	EQ659200	20.0	20	75	145
E2659210	EQ659210	21.0	20	75	145
E2659220	EQ659220	22.0	20	75	145
E2659230	EQ659230	23.0	25	90	165
E2659240	EQ659240	24.0	25	90	165
E2659250	EQ659250	25.0	25	90	165
E2659260	EQ659260	26.0	25	90	165
E2659270	EQ659270	27.0	25	90	165
E2659280	EQ659280	28.0	25	90	165
E2659290	EQ659290	29.0	25	90	165
E2659300	EQ659300	30.0	25	90	165

Unit(单位) : mm

Mill Dia.Tolerance (mm) 直径公差	Shank Dia.Tolerance 柄径公差
0 ~ +0.03	h6

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◎ : Excellent (优秀) ○ : Good (良好)

ISO Material Description	P											M			K						
	Non-alloy steel					Low alloy steel				High alloyed steel, and tool steel		Stainless steel			Grey cast iron		Nodular cast iron		Malleable cast iron		
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	
HRc		13	25	28	32	10	29	32	38	15	35	15	23	10	10	26	3	25		21	
HB	125	190	250	270	300	180	275	300	350	200	325	200	240	180	180	260	160	250	130	230	
Recommend	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	
ISO Material Description	N										S							H			
	Aluminum-wrought alloy		Aluminum-cast, alloyed			Copper and Copper Alloys (Bronze / Brass)			Non Metallic Materials		Heat Resistant Super Alloys					Titanium Alloys		Hardened steel	Chilled Cast Iron	Hardened Cast Iron	
VDI 3323	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41
HRc											15	30	25	38	34	34		55	60	42	55
HB	60	100	75	90	130	110	90	100			200	280	250	350	320	400 Rm	1050 Rm	550	630	400	550
Recommend	○	○	○	○	○																