

# HSSCo8, 2 FLUTE LONG LENGTH

## HSSCo8, 2刃长刃

▶ Possible for deeper & wider cutting by using the much longer flutes.

▶ 通过使用更长的沟槽可以进行更深更宽的加工



HSS Co8
2
30°
PLAIN

p.C602~605



Flat Shank	Page	Plain Shank	Page
END MILL HOLDER	D118 - 137	POWER MILLING CHUCK	D161 - 176
		ER COLLET CHUCK	D73 - 115
		SK SLIM CHUCK	D183 - 201

Unit(单位) : mm

EDP No.		Mill Diameter	Shank Diameter	Length of Cut	Overall Length
UNCOATED	TIAIN	直径	柄径	刃长	全长
E2406030	EQ406030	3.0	6	15	60
E2406901	EQ406901	4.0	6	20	65
E2406902	EQ406902	5.0	6	25	70
E2406050	EQ406050	5.0	8	25	75
E2406903	EQ406903	6.0	6	25	70
E2406060	EQ406060	6.0	8	25	75
E2406070	EQ406070	7.0	10	35	90
E2406080	EQ406080	8.0	10	35	90
E2406090	EQ406090	9.0	10	45	100
E2406100	EQ406100	10.0	10	45	100
E2406110	EQ406110	11.0	12	55	115
E2406120	EQ406120	12.0	12	55	115
E2406130	EQ406130	13.0	12	55	115
E2406140	EQ406140	14.0	16	55	120
E2406150	EQ406150	15.0	16	65	130
E2406160	EQ406160	16.0	16	65	130
E2406170	EQ406170	17.0	16	65	130
E2406180	EQ406180	18.0	16	65	130
E2406190	EQ406190	19.0	20	75	145
E2406200	EQ406200	20.0	20	75	145
E2406210	EQ406210	21.0	20	75	145
E2406220	EQ406220	22.0	20	75	145
E2406230	EQ406230	23.0	25	90	165
E2406240	EQ406240	24.0	25	90	165
E2406250	EQ406250	25.0	25	90	165
E2406260	EQ406260	26.0	25	90	165
E2406270	EQ406270	27.0	25	90	165
E2406280	EQ406280	28.0	25	90	165

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Mill Dia.Tolerance (mm) 直径公差	Shank Dia.Tolerance 柄径公差
0 ~ - 0.03	h6

◎ : Excellent (优秀) ○ : Good (良好)

ISO Material Description	P										M			K						
	Non-alloy steel					Low alloy steel					High alloyed steel, and tool steel			Stainless steel		Grey cast iron		Nodular cast iron		Malleable cast iron
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
HRc		13	25	28	32	10	29	32	38	15	35	15	23	10	10	26	3	25		21
HB	125	190	250	270	300	180	275	300	350	200	325	200	240	180	180	260	160	250	130	230
Recommend	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎

  

ISO Material Description	N										S						H				
	Aluminum- wrought alloy		Aluminum-cast, alloyed			Copper and Copper Alloys (Bronze / Brass)			Non Metallic Materials		Heat Resistant Super Alloys						Titanium Alloys		Hardened steel	Chilled Cast Iron	Hardened Cast Iron
VDI 3323	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41
HRc																					
HB	60	100	75	90	130	110	90	100			200	280	250	350	320	400 Rm	1050 Rm	550	630	400	550
Recommend	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎