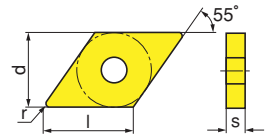
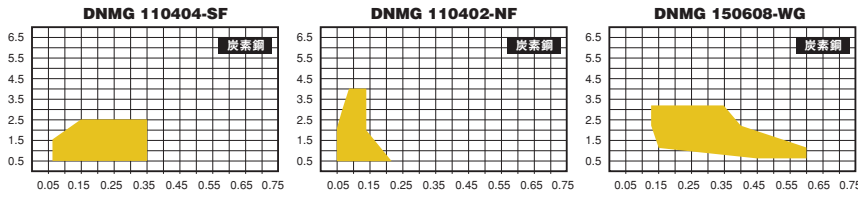


## ネガタイプ 55°菱形チップ 仕上用

**DNMG 15 06 08-**    
 切刃長さ 厚み コーナーR プレーカ  
 \*詳細はA24~A26頁をご参照下さい。

旋削工具



### DNMG DNGP <仕上加工用>

販売単位：10個

| 型番                               | 在庫        |        |        |        |        |        |        |        |           |       |       |       |          | コーナ<br>r<br>(mm) | チップ形状 |       |        |        |       |      |  |
|----------------------------------|-----------|--------|--------|--------|--------|--------|--------|--------|-----------|-------|-------|-------|----------|------------------|-------|-------|--------|--------|-------|------|--|
|                                  | CVDコーティング |        |        |        |        |        |        |        | PVDコーティング |       |       |       | PVDサ-メット |                  |       | サ-メット | 超硬     |        |       |      |  |
|                                  | IC5005    | IC5010 | IC6015 | IC6025 | IC8150 | IC8250 | IC8350 | IC9150 | IC9250    | IC570 | IC806 | IC807 | IC907    |                  |       | IC908 | IC520N | IC530N | IC20N | IC20 |  |
| DNMG 110404-SF                   |           |        |        |        |        |        |        |        |           | ●     |       |       |          |                  |       | ●     | ○      |        |       | 0.4  |  |
| DNMG 110402-NF                   |           |        |        |        | ●      | ●      | ○      |        |           |       |       | ●     | ●        |                  |       |       |        | ○      |       | 0.2  |  |
| DNMG 110404-NF                   |           | ▲      |        |        | ●      | ●      |        | ○      | ○         |       |       | ●     | ●        |                  |       |       |        | ●      |       | 0.4  |  |
| DNMG 110408-NF                   |           |        |        |        | ○      | ○      |        | ●      | ●         |       |       | ●     | ○        |                  |       |       | ○      | ○      |       | 0.8  |  |
| DNMG 150404-NF                   |           |        |        |        | ●      | ●      |        |        |           |       |       | ●     | ●        |                  |       |       | ●      |        |       | 0.4  |  |
| DNMG 150408-NF                   |           |        |        |        | ●      | ●      |        | ○      | ○         |       |       |       |          |                  |       |       |        |        |       | 0.8  |  |
| DNMG 150604-NF                   |           |        |        |        |        | ●      |        | ○      |           |       |       |       | ○        | ○                |       |       | ●      |        |       | 0.4  |  |
| DNMG 150608-NF                   |           |        |        |        |        |        |        | ○      | ○         |       |       |       |          |                  |       |       |        |        |       | 0.8  |  |
| DNMG 150408-WG                   |           |        |        |        |        | ●      |        | ●      |           |       |       |       |          |                  |       |       |        |        |       | 0.8  |  |
| DNMG 150412-WG                   |           |        |        |        |        |        |        | ○      |           |       |       |       |          |                  |       |       |        |        |       | 1.2  |  |
| DNMG 150608-WG                   |           |        |        |        |        | ●      |        |        |           |       |       | ●     |          |                  |       |       |        |        |       | 0.8  |  |
| DNMG 150612-WG                   |           | ○      |        |        |        |        |        | ○      |           |       |       |       |          |                  |       |       |        |        |       | 1.2  |  |
| DNMG 110404-VL                   |           |        |        |        |        |        |        |        |           |       | ▲     |       |          |                  |       |       |        |        |       | 0.4  |  |
| DNMG 110408-VL                   |           |        |        |        |        |        |        |        |           |       | ▲     |       |          |                  | ○     |       |        |        |       | 0.8  |  |
| DNMG 150404-VL                   |           |        |        |        |        |        |        |        |           |       | ▲     |       |          |                  |       |       |        |        |       | 0.4  |  |
| DNMG 150408-VL                   |           |        |        |        |        |        |        |        |           |       | ▲     |       |          |                  | ●     |       |        |        |       | 0.8  |  |
| DNMG 110404-F3P <sup>FLASH</sup> |           |        |        |        | ●      | ●      |        |        |           |       |       |       | ▲        |                  |       |       |        |        |       | 0.4  |  |
| DNMG 110408-F3P <sup>FLASH</sup> |           |        |        |        | ●      | ●      |        |        |           |       |       |       | ▲        |                  |       |       |        |        |       | 0.8  |  |
| DNMG 110412-F3P <sup>FLASH</sup> |           |        |        |        | ▲      | ▲      |        |        |           |       |       |       | ▲        |                  |       |       |        |        |       | 1.2  |  |
| DNMG 150404-F3P                  |           |        |        |        | ●      | ●      |        |        |           |       |       |       | ▲        |                  |       |       |        |        |       | 0.4  |  |
| DNMG 150408-F3P                  |           |        |        |        | ●      | ●      |        |        |           |       |       |       | ▲        |                  |       |       |        |        |       | 0.8  |  |
| DNMG 150412-F3P                  |           |        |        |        | ▲      | ▲      |        |        |           |       |       |       | ▲        |                  |       |       |        |        |       | 1.2  |  |
| DNMG 150604-F3P                  |           |        |        |        | ●      | ●      |        |        |           |       |       |       | ▲        |                  |       |       |        |        |       | 0.4  |  |
| DNMG 150608-F3P                  |           |        |        |        | ▲      | ▲      |        |        |           |       |       |       | ▲        |                  |       |       |        |        |       | 0.8  |  |
| DNMG 150612-F3P                  |           |        |        |        | ▲      | ▲      |        |        |           |       |       |       | ▲        |                  |       |       |        |        |       | 1.2  |  |
| DNMG 110404-F3M                  |           |        | ▲      | ▲      |        |        |        |        |           |       | ▲     | ▲     |          |                  |       |       |        |        |       | 0.4  |  |
| DNMG 110408-F3M                  |           |        | ▲      | ▲      |        |        |        |        |           |       | ▲     | ▲     |          |                  |       |       |        |        |       | 0.8  |  |
| DNMG 110412-F3M                  |           |        | ▲      | ▲      |        |        |        |        |           |       | ▲     | ▲     |          |                  |       |       |        |        |       | 1.2  |  |
| DNMG 150404-F3M                  |           |        | ▲      | ▲      |        |        |        |        |           |       | ▲     | ▲     |          |                  |       |       |        |        |       | 0.4  |  |
| DNMG 150408-F3M                  |           |        | ▲      | ▲      |        |        |        |        |           |       | ▲     | ▲     |          |                  |       |       |        |        |       | 0.8  |  |
| DNMG 150412-F3M                  |           |        | ▲      | ▲      |        |        |        |        |           |       | ▲     | ▲     |          |                  |       |       |        |        |       | 1.2  |  |
| DNMG 150604-F3M                  |           |        | ▲      | ▲      |        |        |        |        |           |       | ▲     | ▲     |          |                  |       |       |        |        |       | 0.4  |  |
| DNMG 150608-F3M                  |           |        | ▲      | ▲      |        |        |        |        |           |       | ▲     | ▲     |          |                  |       |       |        |        |       | 0.8  |  |
| DNMG 150612-F3M                  |           |        | ▲      | ▲      |        |        |        |        |           |       | ▲     | ▲     |          |                  |       |       |        |        |       | 1.2  |  |
| DNGP 070302R/L-F2P               |           |        |        |        |        |        |        |        |           |       |       |       |          |                  |       | ▲     |        |        |       | 0.2  |  |
| DNGP 070304R/L-F2P               |           |        |        |        |        |        |        |        |           |       |       |       |          |                  |       | ▲     |        |        |       | 0.4  |  |
| DNGP 070308R/L-F2P               |           |        |        |        |        |        |        |        |           |       |       |       |          |                  |       | ▲     |        |        |       | 0.8  |  |
| DNGP 070302R/L-F2M               |           |        |        |        |        |        |        |        |           |       |       |       |          | ▲                |       |       |        |        |       | 0.2  |  |
| DNGP 070304R/L-F2M               |           |        |        |        |        |        |        |        |           |       |       |       |          | ▲                |       |       |        |        |       | 0.4  |  |
| DNGP 070308R/L-F2M               |           |        |        |        |        |        |        |        |           |       |       |       |          | ▲                |       |       |        |        |       | 0.8  |  |

-WG仕上刃付チップについてはA28頁をご参照下さい。 適合ホルダーはA53、A58、A65、A68、F8、F12頁をご参照下さい。  
 \*FLASH: フラッシュターン、経済性に優れた厚みある小型形状チップ

### 推奨加工条件

| 型番              | ap(mm)  | f(mm/rev) | 型番              | ap(mm)   | f(mm/rev) | 型番              | ap(mm)  | f(mm/rev) | 型番              | ap(mm)  | f(mm/rev) | 型番              | ap(mm)  | f(mm/rev) |
|-----------------|---------|-----------|-----------------|----------|-----------|-----------------|---------|-----------|-----------------|---------|-----------|-----------------|---------|-----------|
| DNMG 110404-F3P | 0.8-3.0 | 0.07-0.25 | DNMG 150604-F3P | 0.8-3.0  | 0.07-0.25 | DNMG 110408-M3P | 0.5-5.0 | 0.15-0.50 | DNMG 150408-M3M | 0.5-5.0 | 0.15-0.50 | DNMM 150608-R3P | 0.7-6.0 | 0.20-0.55 |
| DNMG 110408-F3P | 1.0-3.5 | 0.08-0.25 | DNMG 150608-F3P | 1.0-3.5  | 0.08-0.25 | DNMG 110412-M3P | 0.8-5.0 | 0.18-0.60 | DNMG 150412-M3M | 0.5-5.0 | 0.20-0.60 | DNMM 150612-R3P | 1.0-6.0 | 0.25-0.70 |
| DNMG 110412-F3P | 1.4-4.0 | 0.10-0.25 | DNMG 150612-F3P | 1.4-4.0  | 0.10-0.25 | DNMG 150608-M3P | 0.5-6.0 | 0.15-0.50 | DNMG 150608-M3M | 0.5-5.0 | 0.15-0.50 | DNMM 150616-R3P | 1.5-6.0 | 0.32-0.90 |
| DNMG 150404-F3P | 0.8-3.0 | 0.07-0.25 | DNMG 110404-F3M | 0.1-1.5  | 0.05-0.32 | DNMG 150612-M3P | 0.8-6.0 | 0.18-0.60 | DNMG 150612-M3M | 0.5-5.0 | 0.20-0.60 |                 |         |           |
| DNMG 150408-F3P | 1.0-3.5 | 0.08-0.25 | DNMG 110408-F3M | 0.1-1.5  | 0.10-0.42 | DNMG 110404-M3M | 0.5-3.5 | 0.12-0.40 |                 |         |           |                 |         |           |
| DNMG 150412-F3P | 1.4-4.0 | 0.10-0.25 | DNMG 110412-F3M | 0.15-2.0 | 0.15-0.52 | DNMG 110408-M3M | 0.5-4.0 | 0.15-0.50 |                 |         |           |                 |         |           |
|                 |         |           |                 |          |           | DNMG 110412-M3M | 0.5-4.0 | 0.20-0.60 |                 |         |           |                 |         |           |