

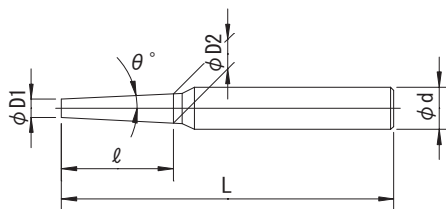
超硬

# GTE

切削条件表

P332

超硬グラファイト ソリッドテーパードエンドミル Carbide Graphite Solid Taper End Mill



公差 (Tolerance)	D: $\begin{matrix} -0.01 \\ -0.05 \end{matrix}$	$\theta : \pm 5'$	d: h6
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右刃右ネジレ30° 刃数:2 K03  
Helix Angle-Right30° Number of Flute:2 Micro Grain Carbide

小径 (φD1) Minor Dia.	片角 (θ) Taper Angle	刃長 (ℓ) Cut Length	大径 (φD2) Diameter at Large End	全長 (L) Overall Length	シャンク径 (φd) Shank Dia.
4	30'	25	4.43	90	6
	1°	25	4.87	90	6
	1° 30'	25	5.3	90	6
	2°	25	5.74	90	6
	2° 30'	25	6.18	90	6
	3°	25	6.62	90	6
	5°	25	8.37	90	8
	7°	25	10.13	90	10
5	30'	35	5.61	100	6
	1°	35	6.22	100	6
	1° 30'	35	6.83	100	6
	2°	35	7.44	100	6
	2° 30'	35	8.05	100	8
	3°	35	8.66	100	8
	5°	35	11.12	100	10
	7°	35	13.59	100	12
6	30'	35	6.61	100	6
	1°	35	7.22	100	6
	1° 30'	35	7.83	100	6
	2°	35	8.44	100	8
	2° 30'	35	9.05	100	8
	3°	35	9.66	100	8
	5°	35	12.12	100	12
	7°	35	14.59	100	12

小径 (φD1) Minor Dia.	片角 (θ) Taper Angle	刃長 (ℓ) Cut Length	大径 (φD2) Diameter at Large End	全長 (L) Overall Length	シャンク径 (φd) Shank Dia.
8	30'	40	8.69	100	8
	1°	40	9.39	100	8
	1° 30'	40	10.09	100	10
	2°	40	10.79	100	10
	2° 30'	40	11.49	100	10
	3°	40	12.19	100	12
	5°	40	14.99	100	12
	7°	40	17.82	100	16
10	30'	50	10.87	120	10
	1°	50	11.74	120	10
	1° 30'	50	12.61	120	12
	2°	50	13.49	120	12
	2° 30'	50	14.36	120	12
	3°	50	15.24	120	12
	5°	50	18.74	120	16
	7°	50	22.27	120	20
12	30'	50	12.87	120	12
	1°	50	13.74	120	12
	1° 30'	50	14.61	120	12
	2°	50	15.49	120	12
	2° 30'	50	16.36	120	16
	3°	50	17.24	120	16
	5°	50	20.74	120	20
	7°	50	24.27	120	20