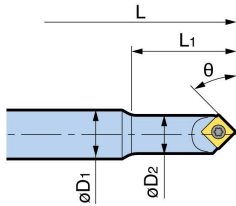


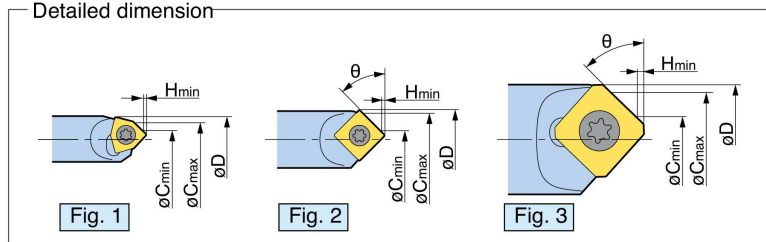
## Front chamfering



World's smallest  
Hexagon  
insert



Detailed dimension



Model	Fig.	$\theta$	$\phi D$	$\phi D1$	$\phi D2$	L	L1	$\phi Cmin$	$\phi Cmax$	Hmin	Insert Model
ST10-C0204-45-15 -25	1	45°	6.3	10	6	78	15	2	4	0.4	CM04...
						88	25				
ST10-C0207-45-20 -35	2	45°	8.1	10	7.8	81	20	2	7	0.4	CM05...
						96	35				
ST16-C0515-45-50	3	45°	15.8	16	15.2	122	50	5	15	0.4	CM10...
ST16-C0214-30-40	3	30°	15.9	16	15.4	105	40	2	14	0.2	CM10...
ST16-C0916-60-40	3	60°	16.5	16	15.6	105	40	9	16	0.8	CM10...

1. Wrench and screw are included. Inserts are ordered separately (10/pkg).
2. 10 screws and 1 wrench are included in Insert Clamping Screw Set.
3. Centering is not possible.

Refer to table A on page I 29  
for cutting conditions.

For Insert : I 29