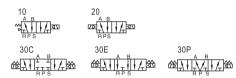






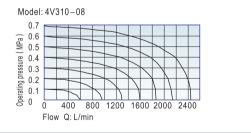
Symbol

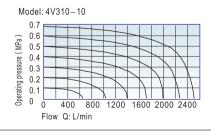


Product feature

- 1. Pilot-oriented mode:Internal pilot or external pilot.
- 2. Structure in sliding column mode: good tightness and sensitive reaction.
- 3. Three position solenoid valves have three kinds of central function for
- 4. Double control solenoid valves have memory function.
- 5. Internal hole adopts special processing technology which has little attrition friction, low start pressure and long service life.
- 6. No need to add oil for lubrication.
- 7. It is available to form integrated valve group with the base to save
- 8. Affiliated manual devices are equipped to facilitate installation and debugging.
- 9. Several standard voltage grades are optional.

Flow chart





Specification

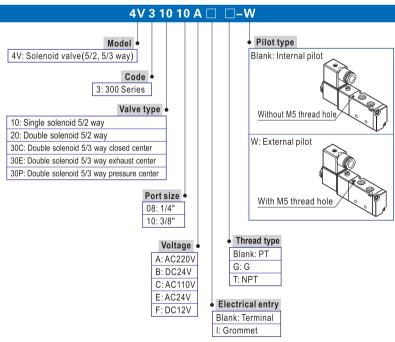
| Model | 4V310-08 4V320-08 | 4V330C-08 4V330E-08 4V330P-08 | 4V310-10 4V320-10 | 4V330C-10 4V330E-10 4V330P-10 |
|--------------------|--|-------------------------------------|----------------------------------|-------------------------------------|
| Fluid | Air(to be filtered by 40 μ m filter element) | | | |
| Acting | Internal pilot or external pilot | | | |
| Port size ① | In=Out=Exhaust=1/4" | | In=Out=3/8" Exhaust=1/4" | |
| Orifice size | 25.0mm ² (Cv=1.40) | 18.0mm ² (Cv=1.00) | 30.0mm ² (Cv=1.68) | 18.0mm ² (Cv=1.00) |
| Valve type | 5 port 2 position | 5 port 3 position | 5 port 2 position | 5 port 3 position |
| Operating pressure | 0.15~0.8MPa(21~114psi) | | | |
| Proof pressure | 1.5MPa(215psi) | | | |
| Temperature °C | -20~70 | | | |
| Material of body | Aluminum alloy | | | |
| Lubrication ② | Not required | | | |
| Max. frequency ③ | 4 cycle/sec | 3 cycle/sec | 4 cycle/sec | 3 cycle/sec |
| Weight | 4V310-08:310g 4V320-08:400g | 450g | 4V310-10:310g 4V320-10:400g | 450g |

- 1 PT thread, G thread and NPT thread are available.
- ② Once lubricated air is used, continue with same medium to optimise valve life span. Lubricants like ISO VG32 or equivalent are recommended.
- 3 The maximum actuation frequency is in the no-load state.

Coil specification

| Item | Specitification | | |
|----------------------------|-------------------------------------|--|--|
| Standard voltage | AC220V, AC110V, AC24V, DC24V, DC12V | | |
| Scope of voltage | AC: ± 15% DC: ± 10% | | |
| Power consumption | AC:3.5VA DC:3.0W | | |
| Protection | IP65(DIN40050) | | |
| Temperature classification | B Class | | |
| Electrical entry | Terminal, Grommet | | |
| Activating time | 0.05 sec and below | | |

Ordering code



Please refer to 39 for manifold specification and the order way.